

Competency Standards for Caribbean Vocational Qualifications (CVQ)

CCMEM10302 Level I in Metal Work Engineering

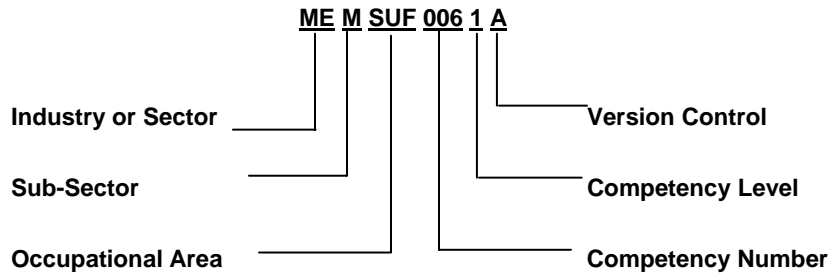
Unit Number	Unit Title	Mandatory /Elective	Hours
MEMCOR0131A	Undertake interactive workplace communication	Mandatory	20
MEMCOR0141A	Follow principles of Occupational Health and Safety (OH&S) in work environment	Mandatory	20
MEMCOR0161A	Plan to undertake a routine task	Mandatory	10
MEMCOR0171A	Use graduated measuring devices	Mandatory	10
MEMCOR0191A	Use hand tools	Mandatory	5
MEMCOR0051A	Perform related computations – (basic)	Mandatory	20
MEMCOR0081A	Mark off/out (general engineering)	Mandatory	10
MEMCOR0121A	Classify engineering materials – (basic)	Mandatory	30
MEMCOR0091A	Draw and interpret sketches and simple drawings	Mandatory	20
MEMCOR0111A	Use power tools	Mandatory	15
MEMFAB0041A	Carry out mechanical cutting operations – (basic)	Mandatory	10
MEMFAB0151A	Prepare for oxyacetylene/metal arc welding processes	Mandatory	20
MEMMAH0081A	Perform housekeeping duties	Mandatory	10
MEMMPO0021A	Perform general machining operations	Mandatory	60
MEMMAH0071A	Perform manual handling and lifting	Mandatory	5
MEMFAB0111A	Perform basic welding using manual metal arc welding process (MMAW)	Elective	50
MEMFAB0121A	Perform basic welding using oxyacetylene welding process (OAW) - fuel gas welding	Elective	50
MEMFAB0051A	Perform brazing and/or silver soldering	Elective	20
MEMFAB0141A	Develop geometric shapes – (basic)	Elective	20
MEMFAB0071A	Undertake fabrication, forming, bending and shaping	Elective	40
MEMFAB0061A	Perform manual heating and thermal cutting	Elective	20
MEMMPO0031A	Perform basic lathe operations	Elective	40
MEMMPO0041A	Perform basic milling operations	Elective	40
ITICOR0011A	Carry out data entry and retrieval procedures	Elective	40
MEMCOR0101A	Prepare basic engineering drawing	Elective	30
MEMMPO0042A	Perform tool and cutter grinding operations	Elective	40
MEMMPO0072A	Perform machining operations using horizontal and/or vertical boring machine	Elective	40
MEMFAB0052A	Weld using gas metal arc welding process GMAW –(Metal Inert gas- MIG)	Elective	40
BSBSBM0012A	Craft personal entrepreneurial strategy	Elective	50
MEMFAB0072A	Perform advanced welding using oxyacetylene welding process (OAW)	Elective	40

To be awarded this Caribbean Vocational Qualification (CVQ) all core competency standards must be achieved. Electives achieved with the qualification will be awarded unit statement of competency.

The nominal training hours are a guide for planning the delivery of Training Programmes.

Legend to Unit Code

Example: MEMSUF0061A



KEY: Man – Mandatory; FAB – Fabrication; MAH – Machine Handling; INS – Installation; ASY – Assembly; MPO – Machine & Process Operations; SUR - Surface Finishing; MRD – Maintenance Repairs & Diagnostic; BSB – Business Administration (Industry); SBM – Small Business Management; (Sub-Sector); ITI - Information Technology (Industry); MEM – Metal Engineering (Maintenance)

MEMCOR0131A: Undertake interactive workplace communication

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively undertake interactive communication at the workplace, and applies to all individuals working in the metal, engineering and maintenance industry

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Communicate information about tasks, processes, events or skills	1.1 Information about tasks, processes, events or skills is communicated. 1.2 Multiple operations involving several topics/areas are communicated. 1.3 Listening is undertaken without continuous interruptions of the speaker. 1.4 Questions are used to gain extra information. 1.5 Correct sources of information are identified. 1.6 Information is selected and sequenced appropriately. 1.7 Verbal and written reporting is undertaken where required. 1.8 Communication is demonstrated in both familiar and unfamiliar situations and to familiar and unfamiliar individuals and groups.
2. Take part in group discussion to achieve appropriate work outcomes	2.1 Responses sought and provided to others in the group. 2.2 Constructive contributions are made in terms of the production process involved. 2.3 Goals and aims are communicated.

RANGE STATEMENT

This unit covers competencies needed for situations where employees must collectively undertake a task eg: three or four assemblers co-operating to assemble a product, a trades person who has to attend a service call, or a group of process workers who undertake a similar task in close proximity to each other.

Techniques that could be used as the subject of communication includes but is not limited to:

- sketches
- drawings
- charts and maps
- telephone
- production schedules
- written machine or job instructions;
- client instructions
- face to face
- signage
- memos
- work schedules/work bulletins

EVIDENCE GUIDE

Competency is to be demonstrated by the effective use of methods of communication relating to instructions, information sources and meeting procedures listed within the range statement relative to the work orientation.

(1) Critical Aspects of Evidence

This unit should be assessed in conjunction with other specialisation or core units and not in isolation. The assessment should be linked with performance of normal workplace activities where the competency covered by this unit is demonstrated concurrently with other core or elective competencies. The communication tasks may be related to any aspect of the job, interacting with team members, receiving instructions, reporting and any other activity that requires communication with individuals or groups.

During assessment the individual will:

- demonstrate safe working practices at all times
- demonstrate the ability to undertake interactive workplace communication
- communicate information about processes, events or tasks being undertaken to ensure a safe and efficient working environment
- use accepted engineering techniques, practices, processes and workplace procedures.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities.

(2) Pre-requisite Relationship of Units

- Nil

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- basic level of ability in speaking
- basic level in reading
- basic level in writing English
- basic numeracy
- work place safety requirements
- the use of work schedules, charts, work bulletins and memos

Skills

The ability to:

- work safely to instructions
- convey information in simple English to invoke correct actions

Basic numeracy means the ability to perform simple arithmetic using whole numbers applying the four basic rules of addition, subtraction, multiplication and division. The unit however does not refer to competence in English but in communication. English language ability should be professionally assessed.

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials.

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The communication Activities undertaken should be consistent with the individual's field of work and be based on Interaction with others related to workplace tasks and procedures, tools, equipment, materials and Documentation relevant to that field of work. The competencies covered by this unit should be demonstrated by an individual working alone or as part of a team. Assessment should be conducted in an environment that the individual is familiar with.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMCOR0141A: Follow principles of Occupational Health and Safety (OH&S) in work environment

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform work activities to conform to Occupational Health and Safety requirements, and applies to all individuals working in the metal, engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Follow safe work practices	<p>1.1 Work is carried out safely and in accordance with company policy and company procedures and industry requirements.</p> <p>1.2 Housekeeping is undertaken in accordance with company procedures.</p> <p>1.3 Responsibilities and duties of employees are understood and demonstrated in day-to-day actions.</p> <p>1.4 Personal protective equipment is worn and stored according to company procedures.</p> <p>1.5 All equipment and safety devices are used according to legislative requirements and company/manufacturer's procedures/instructions.</p> <p>1.6 Safety signs/symbols are identified and followed as per instruction.</p> <p>1.7 All manual handling is carried out in accordance with Industry requirements, company procedures and National Occupational Health & Safety guidelines.</p> <p>1.8 Occupational Health & Safety Commission guidelines demonstrated.</p>
2. Report workplace hazards	<p>2.1 Workplace hazards identified during the course of work are reported to appropriate person according to standard operating procedures/factory act.</p>

- | | | | |
|----|-----------------------------|-----|--|
| 3. | Follow emergency procedures | 3.1 | Means of contacting the appropriate personnel and emergency services in the event of an accident demonstrated. |
| | | 3.2 | Emergency and evacuation procedure understood and carried out when required. |

RANGE STATEMENT

This Occupational Health and Safety (OHS) unit applies to safe working practices as applied to all metal and engineering workplaces. Competencies to be demonstrated must be associated with performance of duties and use of specialist skills. This unit and these standards do not cover the skills of emergency teams such as fire fighting, first aid officer etc

Emergency procedures may include but not limited to the isolation of the following equipment as appropriate.

- electrical,
- mechanical
- hydraulic
- pneumatic
- emergency

- steam and water
- oxy fuel

Quality Assurance requirements may include:

- working environment/fellow workers
- adverse weather conditions
- protection of work personnel
- protection of public

Personal protective equipment may include but is not limited to:

- overalls, safety glasses/goggles, hard hat cap
- dust masks/respirator, gum boots
- ear plugs/muffs

Emergency procedures include:

- fire fighting
- medical and first aid
- evacuation

Ladders and work platforms include:

- extension ladders
- step ladders
- trestle ladders
- simple work platforms

Power connections include:

- ELCB systems
- isolation transformer (safe-T-pack)
- power pole/B4
- switch board area

Safety responsibilities apply to:

- personal protection
- safe interactive work practices (duty of care)
- Occupational Health and Safety (OHS) regulations
- National Environment and Planning agency (NEPA) regulations

EVIDENCE GUIDE

Competency is to be demonstrated by safely and effectively carrying out safe work practices within the range of variables statement relevant to the work orientation

(1) Critical Aspects of Evidence

It is essential that competence is observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- demonstrate application of organizational policies and procedures including Quality Assurance requirements where applicable.
- carry out correct procedures prior to and during work activities.
- safe and effective operational use of tools, plant and equipment.
- carry out appropriate applications in accordance with regulatory and legislative requirements

(2) Pre-requisite Relationship of Units

- Nil

(3) Underpinning Knowledge and Skills

Knowledge

Knowledge of:

- basic level of ability in speaking
- basic level in reading & writing English
- workplace and equipment safety requirements
- material handling requirements
- relevant acts, regulations and codes of practice
- company policy

Skills

The ability to:

- work safely to instructions
- use tools and equipment safely
- select and use material equipment and tools to standards
- communicate effectively

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace

(6) Context of Assessment

This unit may be assessed on the job, off the job, or a combination of both. Aspects of this unit will need to be assessed in a work situation.

The context in which the OH & S principles are applied should be consistent with the individual's field of work. The competencies covered by this unit would be demonstrated by an individual working lone or as part of a team. Assessment should be conducted in an environment that the individual is familiar with.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> • Carries out established processes • Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> • Manages process • Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> • Establishes principles and procedures • Evaluates and reshapes process • Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMCOR0161A: Plan to undertake a routine task

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively plan to undertake a routine task and applies to all individuals working in the metal, engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Identify task requirements	1.1	Instructions as to procedures are obtained, understood and where necessary clarified.
		1.2	Relevant specifications for task outcomes are obtained, understood and where necessary clarified.
		1.3	Task outcomes are identified.
		1.4	Task requirements such as completion time and quality measures are identified.
2.	Plan steps required to complete task	2.1	Based on instructions and specifications provided, the individual steps or activities required to undertake the task are understood and where necessary clarified.
		2.2	Sequence of activities required to be completed is identified in plan.
		2.3	Planned steps and outcome are checked to ensure conformity with instructions and relevant specifications.
3.	Review plan	3.1	Outcomes are identified and compared with (planned) objectives, task instructions, specifications and task requirements.
		3.2	If necessary, plan is revised to better meet objectives and task requirements.

RANGE STATEMENT

This unit applies to the activities related to planning to undertake a routine task. The task and associated planning activity are carried out under supervision. The plan may or may not be documented. The task involves one or more steps or functions carried out routinely on a regular basis. The planning activity does not require the exercise of judgement as to priorities or time limitations, it requires that precise information provided in the instructions be accurately followed, steps in the process be completed in the appropriate sequence and that the time limits specified are met.

Instructions may include but not limited to:

- standard operation sheets
- clear specifications and requirements
- quality and time allowances
- standard operating procedures

EVIDENCE GUIDE

Competency is to be demonstrated by the effective use of planning activities relating to instructions, information sources and meeting procedures listed within the range statement relative to the work orientation

(1) Critical Aspects of Evidence

This unit should be assessed in conjunction with other specialisation or core units and not in isolation. The assessment should be linked with performance of normal workplace activities where the competency covered by this unit is demonstrated concurrently with other core or elective competencies. The assessment of this competency may be associated with the assessment of core or elective units that require planning for undertaking a routine task in the individual's field of work.

During assessment the individual will:

- demonstrate safe working practices at all times
- demonstrate the ability to plan to undertake a routine task
- communicate information about processes, events or tasks being undertaken to ensure a safe and efficient working environment
- take responsibility for the quality of their own work
- perform all tasks in accordance with standard operating procedures
- perform all tasks to specification
- use accepted engineering techniques, practices, processes and workplace procedures.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(2) Pre-requisite Relationship of Units

- Nil

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- basic level of ability in speaking
- basic level in reading
- basic level in writing English
- basic numeracy
- task requirements
- work place operating procedures
- the use of work schedules, charts, work bulletins and memos

Skills

The ability to:

- work safely to instructions
- convey information in simple English to invoke correct actions
- apply quality procedures
- read and interpret simple drawings, and specifications
- plan a routine task
- undertake a routine task

Basic numeracy means the ability to perform simple arithmetic using whole numbers applying the four basic rules of addition, subtraction, multiplication and division. The unit however does not refer to competence in English but in communication. English language ability should be professionally assessed

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials.

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The communication Activities undertaken should be consistent with the individual's field of work and be based on Interaction with others related to workplace tasks and procedures, tools, equipment, materials and Documentation relevant to that field of work. The competencies covered by this unit would be Demonstrated by an individual working alone or as part of a team. Assessment should be Conducted in an environment that the individual is familiar with.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
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Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMCOR0171A: Use graduated measuring devices

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively measure with graduated devices, and applies to all individuals working in the metal, engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Use a range of graduated devices to measure/determine dimensions or variables	1.1	Selected appropriate device or equipment to achieve required outcome.
		1.2	Used correct and appropriate measuring technique.
		1.3	Measured accurately to finest graduation of instrument. As appropriate to field or area.
2.	Maintain graduated devices	2.1	Carried out routine care and storage of devices to manufacturer's specification or standard operating procedure
		2.2	Checked and made routine adjustments to devices eg "zeroing".

RANGE STATEMENT

This unit applies to work undertaken in field, workstation and workshops. Work can be undertaken under supervision or part of team environment. This unit covers measurement skills requiring straightforward application of the measuring device and may utilise the full range of graduations of measuring device.

Measuring devices may include but not limited to:

- verniers,
- feeler gauges
- pressure gauges
- squares
- levels
- micrometers,
- dial indicators
- thermometers
- measuring tapes
- protractors

Measurements undertaken may include but not limited to:

- length /width/depth
- roundness
- squareness
- flatness angle
- angles
- clearances
- measurements that can be read off antilog, digital or other graduated device
- plumb ness

Electrical/electronic devices used are those not requiring the connection or disconnection of circuitry. Measurements may include metric and imperial measurement. All measurements undertaken to standard operating procedures. Adjustment of measuring devices is through external means and includes zero and linear adjustment.

EVIDENCE GUIDE

Competency is to be demonstrated by the effective use graduated measuring devices in accordance with the range listed in the range of variables statement, relevant to the work orientation.

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling recording and reporting associated with the use of graduated measuring devices or other units requiring the exercise of the skills and knowledge covered by this unit.

During assessment the individual will:

- Demonstrate safe working practices at all times
- Demonstrate the ability to use graduated measuring devices
- Communicate information about processes, events or tasks being undertaken to ensure a safe and efficient working environment
- Take responsibility for the quality of their own work
- Perform all tasks to specification
- Use accepted engineering techniques, practices, processes and workplace procedures.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(2) Pre-requisite Relationship of Units

For straightforward use of comparison or basic measuring devices Unit MEMCOR0041A (Use comparison and basic measuring devices) should be accessed.

(3) Underpinning Knowledge and Skills

Knowledge

Knowledge of:

- comparison devices
- comparison measurements
- comparative measurements
- electrical/electronic devices
- basic measuring devices
- reading
- writing English
- basic numeracy

Skills

The ability to:

- follow safely to instructions
- use power tools and hand tools
- use measuring devices
- adjust measurements
- handle materials
- select material
- apply quality assurance

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

(6) Context of Assessment

Competency shall be assessed on the job, off the job or a combination of both in accordance with workplace procedures

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> • Carries out established processes • Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> • Manages process • Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> • Establishes principles and procedures • Evaluates and reshapes process • Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMCOR0191A: Use hand tools

Competency Descriptor:

This unit deals with skills and knowledge required to competently select and use appropriate hand tools of the metal engineering and maintenance trades, and applies to all individuals in the industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Use hand tools	<p>1.1 Selected appropriate hand tools according to the task requirements.</p> <p>1.2 Hand tools used to produce desired outcomes to job specifications which may include finish, tension, size or shape.</p> <p>1.3 Adhered to all safety requirements before, during and after use.</p> <p>1.4 Unsafe or faulty tools identified and marked for repair according to designated procedures before, during and after use.</p> <p>1.5 Carried out routine maintenance of tools, including hand sharpening according to standard operational procedures, principles and techniques.</p> <p>1.6 Hand tools are stored safely in appropriate location according to standard operational procedures and manufacturer's recommendations.</p>

RANGE STATEMENT

Work undertaken under supervision or in a team environment using predetermined standards of quality, safety and workshop procedures involving the use of various hand tools for applications, maintenance tasks and the finishing of items or components metallic and non-metallic material to size and shape using engineering principles, tools, equipment and procedures.

Hand tools may include but not limited to:

- hacksaws
- hammers
- punches
- screwdrivers
- sockets
- wrenches
- scrapers
- chisels
- gouges
- wood planes
- files of all cross-sectional shapes and types.

Applications may include hand tools used for

- adjusting,
- dismantling
- assembling
- finishing
- cutting
- scraping
- cleaning,
- lubricating,
- tightening
- simple tool repairs
- hand sharpening
- adjustments

EVIDENCE GUIDE

Competency is to be demonstrated by the safe and effective use of particular hand tools listed within the range of variables statement relevant to the work orientation.

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the use of hand tools or other units requiring the exercise of the skills and knowledge covered by this unit.

During assessment the individual will:

- demonstrate safe working practices at all times
- demonstrate the ability to use hand tools
- take responsibility for the quality of their own work
- plan tasks in all situations and review task requirements as appropriate
- perform all tasks in accordance with standard operating procedures
- perform all tasks to specification
- use accepted engineering techniques, practices, processes and workplace procedures.

(2) Pre-requisite Relationship of Units

This unit should not be selected if the hand tool is dedicated to a single operation or machine and if only a machine specific/customised tool is used. For using power tools used for hand held operations see Unit MEMCOR0111A (Use power tools).

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements and OH&S guidelines
- work shop procedures
- technical applications
- hand tools and equipment
- materials
- materials handling whilst operating tools

Skills

The ability to:

- work safely to instructions
- apply appropriate hand-eye co-ordination in the use of tools
- handle/hold materials during operation of tools
- select appropriate tools for material usage
- communicate effectively
- use tools correctly

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities.

(6) Context of Assessment

This unit may be assessed on the job, off the job, or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> • Carries out established processes • Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> • Manages process • Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> • Establishes principles and procedures • Evaluates and reshapes process • Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills

MEMCOR0051A: Perform related computations – (basic)

Competency Descriptor:

This unit deals with the skills and knowledge required to perform basic computations and effectively carry out measurements of work to required tolerance, and applies to all individuals working in the metal engineering and maintenance industry.

Competency Field:

Maintenance and metal fabrication

ELEMENT OF COMPETENCY**PERFORMANCE CRITERIA**

1. Apply four basic rules of calculation	1.1	Simple calculations are performed using four basic rules, addition, subtraction, multiplication and division.
	1.2	Concepts are understood and simple calculations are performed involving length, perimeter, angles, area and volume.
2. Perform basic calculations involving fractions and decimals	2.1	Simple calculations are performed involving fractions and mixed numbers using the four basic rules.
	2.2	Simple calculations are performed involving decimal fractions and mixed numbers using the four basic rules.

RANGE STATEMENT

This unit applies to simple projects applicable to:

- metal fabrication
- mechanical maintenance
- electrical/electronic maintenance
- manufacturing

Calculations may be performed using:

- pen
- paper
- calculator
- protractor

Basic numeracy skills below those described in this unit are not covered in these standards and are assumed to be held on entry to the industry. Basic numeracy means the ability to:

- perform simple arithmetic using whole numbers
- apply the four basic rules of:
 - addition
 - subtraction
 - multiplication
 - division

Computations performed in an appropriate application for the industry in which the person is working. Skills may be demonstrated in relation to:

- measurement
- statistical application
- ratio and proportion
- estimation
- calculations with fractions and decimals
- interpretation of drawings
- interpretation of diagrams
- interpretation of mathematical statements and formulae.
- interpretation of numbers and arithmetic operations.

EVIDENCE GUIDE

Competency is to be demonstrated by the effective calculation of measurements and calculation of materials in accordance with range of variables statement relevant to the work orientation.

(1) Critical Aspects of Evidence

During assessment the individual will:

- take responsibility for the quality of their own work
- perform computations in accordance with standard principles
- apply the four basic rules of calculations
- performs basic calculations involving fractions and decimals
- perform computations accurately
- use accepted motor vehicle repair techniques, practices, processes and workplace procedures.

All must be associated with the calculations and computations being performed or other units requiring the exercise of the skills and knowledge covered by this unit.

(2) Pre-requisite Relationship of Units

- Nil

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- drawings and specifications
- basic operations in simple geometry,
- measurement and calculations
- costing relative to the automotive trade processes
- numbers and arithmetic operations
- calculations with fractions and decimals
- estimation and measurement
- percentages (some applications)
- ratio and proportion (some applications)
- basic statistics (data, tables, graphs and sales)
- mathematical statements and formulae

Skills

The ability to:

- read and interpret drawings
- measure and calculate manually
- record measurements
- operate electronic calculating devices
- communicate effectively

(4) Resource Implications

The candidate will be provided with:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials.

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- present evidence of credit for any off-job training related to this unit.

Evidence of competence may be obtained through a variety of methods including:

- observation
- oral questioning
- examination of assessee's portfolio/CV
- supporting statement from section engineer, supervisor or equivalent
- examples of installation activities to which applicant has contributed, or worked on
- training courses on basic math
- examples of authenticated assessments and/or assignments from formal education courses
- self assessment reports
- simulation

Assessor must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

All tasks involved must be completed within reasonable timeframes relating to typical workplace activities.

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMCOR0081A: Mark off/out (general engineering)

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively transfer dimensions from engineering drawings, prints or plans and applies to individuals working in the metal, engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Determine job requirements	1.1	Drawings, job instructions and specifications are interpreted and understood.
		1.2	Appropriate methods and sequencing are selected and are consistent with proposed fabricating process.
2.	Transfer dimensions	2.1	All marking off/out is carried out to specifications using appropriate tools and equipment.
		2.2	Datum points are correctly established.
		2.3	Dimensions transferred are correct and appropriate
3.	Make templates	3.1	Appropriate template materials are selected.
		3.2	Templates are produced to specifications and appropriate to desired use.
		3.3	Correct storage procedures are followed.

RANGE STATEMENT

This unit applies to the marking off/out techniques used for the transfer of dimensions from engineering drawings, prints or plans. Work is undertaken under supervision using predetermined standards of quality, safety and workshop procedures. The task may be performed in the workshop or on site. Marking off/out is undertaken using appropriate tools and equipment; templates and are produced as required. Marking off/out techniques may apply to a range of materials and shapes.

Storage procedures include labelling and identification to standard operating procedures

Marking out covers but not limited to:

- engineering components
- jigs and fixtures
- castings
- templates
- dies and tooling

Equipment may include but not limited to:

- marking out tables
- surface tables
- rotary tables
- dividing heads etc.
- vee blocks
- cylinder squares
- sine bars and the like
- vernier height gauges
- protractors
- straight edge
- set squares
- marking out tools

EVIDENCE GUIDE

Competency is to be demonstrated by the effective use of the marking off/out techniques used for the transfer of dimensions in accordance with the range listed in the range of variables statement, relevant to the work orientation.

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the marking off/out of components or other units requiring the exercise of the skills and knowledge covered by this unit.

During assessment the individual will:

- demonstrate safe working practices at all times
- demonstrate the ability to measure and calculate manually
- demonstrate the ability to transfer and record measurements accurately
- demonstrate the ability to mark off/out accurately
- communicate information about processes, events or tasks being undertaken to ensure a safe and efficient working environment
- take responsibility for the quality of their own work
- perform all tasks in accordance with standard operating procedures
- perform all tasks to specification
- use accepted engineering techniques, practices, processes and workplace procedures.

(2) Pre-requisite Relationship of Units

- MEMCOR0091A Draw and Interpret sketches and simple drawings

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- tools
- apparatus
- drawing interpretation
- basic numeracy
- marking off/out techniques
- materials relevant to the engineering process
- basic operations in simple geometry measurement and calculations

Skills

The ability to:

- work safely to instructions
- use marking out tools and equipment
- handle materials
- select tools/equipment
- select material
- transfer measurements
- apply quality assurance
- read and interpret drawings and specifications
- measure and calculate manually
- record measurement

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials.

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities.

(6) Context of Assessment

Competency shall be assessed on the job, off the job or a combination of both in accordance with workplace procedures

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMCOR0121A: Classify engineering materials – (basic)

Competency Descriptor:

This unit deals with skills and knowledge required to competently select and use appropriate metals for operations and procedures in the metal engineering and maintenance trades, and applies to individuals in the industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Distinguish between the characteristics of engineering materials	1.1	Identified the characteristics of engineering materials.
		1.2	Demonstrated knowledge of the effect external factors has on engineering metals.
2.	Distinguish between the characteristics of metals	2.1	Identified the characteristics of engineering metals.
		2.2	Compared the properties and characteristics of engineering metals.
		2.3	Demonstrated the ability to carry out testing methods for engineering metals.
		2.4	Demonstrated the ability to carry out heat treatment process.
3.	Identify and select engineering metals for specific applications	3.1	Identified common applications of engineering metals.
		3.2	Identified ferrous and non-ferrous metals according to specific requirements.

RANGE STATEMENT

This unit applies to the knowledge of and skills required to classify identify, select and use engineering materials for various procedures and operations in the engineering and maintenance field.

Materials may include both ferrous and non-ferrous metals, plastics ceramics and metal alloys

EVIDENCE GUIDE

Competency is to be demonstrated by classifying engineering in accordance with the range listed within the range of variables statement.

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, maintenance and fabrication associated with the use of materials in engineering operations or other units requiring the exercise of the skills and knowledge covered by this unit.

During assessment the individual will:

- demonstrate safe working practices at all times
- demonstrate the ability to identify and compare the properties and characteristics of engineering metals
- demonstrate the ability to apply appropriate principles/techniques to identify materials
- demonstrate the ability to carry out specific heat treatment and testing procedures
- Take responsibility for the quality of their own work
- Perform all tasks in accordance with standard operating procedures

Use accepted engineering techniques, practices, processes and workplace procedures.

(2) Pre-requisite Relationship of Units

- MEMCOR01311A Undertake interactive workplace communication
- MEMCOR0141A Follow principles of occupational Health and Safety (OH&S) in work place

(3) Underpinning Knowledge and Skills

Knowledge

Knowledge of:

- workplace and equipment safety requirements and OH&S legislation
- properties and nature of materials
- properties of plastics and ceramics
- properties of metals
- heat treatment procedures
- material testing procedures
- engineering application of metals
- ferrous and non-ferrous metals

Skills

The ability to:

- work safely to instructions
- compare the properties and characteristics of engineering metals
- apply appropriate principles/techniques to identify materials
- select appropriate material for usage
- carry out specific heat treatment and testing procedures
- communicate effectively

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job, or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMCOR0091A: Draw and interpret sketches and simple drawings

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively draw and interpret sketches and simple drawings, and applies to all individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Prepare freehand sketch	1.1	Sketch is correctly and appropriately drawn.
		1.2	Sketch depicted object or part.
		1.3	Dimensions are obtained correctly.
		1.4	Dimensions are shown clearly.
		1.5	Instructions are shown clearly.
		1.6	Base line or datum point is indicated.
2.	Interpret details from freehand sketch	2.1	Components, assemblies or objects are recognised.
		2.2	Dimensions identified are appropriate to field of employment.
		2.3	Instructions are identified and followed.
		2.4	Material requirements are identified.
		2.5	Symbols are recognised in sketch.
3.	Select correct technical drawing	3.1	Drawing is checked and validated against job requirements or equipment.
		3.2	Drawing version is checked and validated.
4.	Identify drawing requirements	4.1	Requirements and purpose of drawing is determined from customer and/or work specification and associated documents.

- | | | |
|---|-----|--|
| | 4.2 | Identified and collected all data necessary to produce the drawing |
| | 4.3 | Drawing requirements are confirmed with relevant personnel and timeframes for completion established. |
| 5. Prepare or make changes to engineering drawing | 5.1 | Selected appropriate drafting equipment |
| | 5.2 | Applied drafting principles to produce a drawing that is consistent with standard operating procedures within the company. |
| | 5.3 | All work is undertaken to prescribed procedure. |
| | 5.4 | Completed drawing is approved in accordance with standard operating procedures. |

RANGE STATEMENT

Technical drawing interpretation is applied to any of the full range of metal, engineering and maintenance disciplines.

Technical drawings may utilise any of the following techniques:

- perspective
- exploded views
- hidden view

Drawings are to be provided to Engineering Standards and/or their equivalents from the full range of engineering disciplines.

Standard engineering symbols or equivalent and are to be recognised in the field of employment.

Drawing instruments and supplies:

- drafting kit/instruments
- blue prints
- drawings/modules/photographs

Measurement systems:

- inch/foot system
- metric(SI) system

Alphabet of line:

- object line
- hidden line
- centre line
- section line
- dimension
- extension line
- cutting line
- short break line
- phantom line

Geometric construction to include:

- circles
- regular polygons with four, seven and eight sides
- pentagon inscribed within measured circle
- ellipse
- triangles with specified angles
- arcs thru three points tangent to two circles

Multi-view (orthographic 2-D) drawings:

full scale (1:1) orthographic 3-view drawing using third angle projection with top, front and right side view – show all hidden features and centrelines

Pictorial (3-D) drawing to include:

- isometric corner with left and right side lines each 30 degrees up from horizontal and third line at a vertical, with all three lines joining in a common intersection
- full scale (1:1) basic isometric drawing

Dimension reading:

- dimensioning styles and methods: coordinate, linear/datum
- dimensioning 2-D drawing
- dimensioning complex shapes: spheres, cylinders, tapers, pyramids

EVIDENCE GUIDE

Competency is to be demonstrated by developing and effectively reading and interpreting simple drawings and sketches to locate or identify specified features or specifications in accordance with the performance criteria and the range listed within the range statement.

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the drawing and interpretation of exercise of the sketches or other units requiring the skills and knowledge covered by this unit.

During assessment the individual will:

- demonstrate the ability to identify, understand, read and interpret various types of technical drawings
- demonstrate the ability to identify alphabet of lines, scales, lettering, dimensions, symbols, abbreviations and key features
- demonstrate the ability to identify title panel and reference date of drawings
- take responsibility for the quality of their own work;
- perform all tasks in accordance with standard drafting procedures;
- use accepted engineering techniques, practices, processes and workplace procedures.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(2) Pre-requisite Relationship of Units

- Nil

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- types and use of drawing instruments and supplies
- identification of alphabet of lines, line type variation, order of usage and application on drawings
- types of scale and proportion and how they are used for measurement
- symbols, dimensions and terminology types of drawings and their applications

Skills

The ability to:

- estimate measurements
- read and interpret simple drawings
- measure accurately
- communicate effectively

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

(6) Context of Assessment

Competency should be assessed in a classroom environment in accordance with work practices and industry procedures

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMCOR0111A: Use power tools

Competency Descriptor:

This unit deals with skills and knowledge required to competently select and use appropriate power tools for hand held operations of the metal engineering and maintenance trades, and applies to all individuals in the industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY**PERFORMANCE CRITERIA**

1. Use power tools	1.1 Appropriate power tools are selected according to the task requirements.
	1.2 Power tools are used following a determined sequence of operations to produce desired outcomes.
	1.3 All safety requirements are adhered to before, during and after use.
	1.4 Unsafe or faulty tools are identified and marked for repair according to designated procedures.
	1.5 Operational maintenance of tools is undertaken according to standard workplace procedures, principles and techniques.
	1.6 Power tools are stored safely in appropriate location according to standard workshop procedure and manufacturer's recommendations.

RANGE STATEMENT

Work undertaken under supervision or in a team environment using predetermined standards of quality, safety and workshop procedures involving the use of various power tools for applications, maintenance tasks and the finishing of items or components metallic and non-metallic material to size and shape using engineering principles, tools, equipment and procedures to company and regulatory requirements.

Power tools may include but not limited to electric or pneumatic:

- drills
- grinders
- jigsaws
- nibblers
- cutting saws
- threading machine
- sanders
- planers
- routers
- pedestal drills
- pedestal grinders

Applications may include power tools used for

- adjusting,
- dismantling
- assembling
- finishing
- cutting
- scraping
- threading
- cleaning,
- lubricating,
- tightening
- simple tool repairs
- hand sharpening
- adjustments

Operations may include:

- clamping
- aligning
- adjusting
- finish
- size
- shape

Outcomes to job specifications may include

EVIDENCE GUIDE

Competency is to be demonstrated by the safe and effective use of particular power tools listed within the range of variables statement relevant to the work orientation

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the use of power tools in hand held operations or other units requiring the exercise of the skills and knowledge covered by this unit.

During assessment the individual will:

- demonstrate safe working practices at all times
- demonstrate the ability to select and use appropriate power tools for hand held operations
- take responsibility for the quality of their own work
- perform all tasks in accordance with standard operating procedures
- perform all tasks to specification
- use accepted engineering techniques, practices, processes and workplace procedures

(2) Pre-requisite Relationship of Units

This unit should not be selected if the power tools used are dedicated to an operation or machine that is nut-runner, air drill, power driver etc. For using hand tools see Unit MEMCOR0191A (Use hand tools).

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements and OH&S legislation
- work shop procedures
- engineering principles
- technical applications
- power tools and equipment
- materials
- materials handling whilst operating tools

Skills

The ability to:

- work safely to instructions
- apply appropriate hand-eye co-ordination in the use of tools
- handle/hold materials during operation of tools
- select appropriate tools for material usage
- communicate effectively

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to orally, or by other methods of communication:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job, or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team.

The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMFAB0041A: Carry out mechanical cutting operations – (basic)

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively carry out mechanical cutting as applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Determine job requirements	1.1	Job specification and requirements are determined from job sheets and/or instructions.
		1.2	Appropriate method/machine is selected to meet specifications.
		1.3	Machine is loaded and adjusted appropriately for operation and is consistent with standard operating procedures.
2.	Select/set up machine tooling	2.1	Selected most appropriate tooling.
		2.2	Installed tooling correctly using standard operating procedures.
		2.3	Machine is set up and adjusted using standard operating.
3.	Operate mechanical cutting machine	3.1	Appropriate stops and guards are set and adjusted as required.
		3.2	Material is secured and correctly positioned using measuring equipment as necessary.
		3.3	Machine is started and stopped safely to standard operating procedures.
		3.4	Machine is operated to cut/hole material to specifications using standard operating procedures.
		3.5	Lubricant used as required.
		3.6	Appropriate safety precautions are taken.
4.	Check material for conformance to specification	4.1	Material is checked against specification.
		4.2	Machine and/or tooling is adjusted as required

- 4.3 Material is cut and/or holed to within workplace tolerances.
- 4.4 Material used in most economical way.
- 4.4 Codes and standards are observed.

RANGE STATEMENT

This unit may cover the operation of a number of the following activities:

- sawing
- shearing
- cropping
- holing /boring

Materials may include:

- ferrous metals
- non-ferrous metals
- non-metallic products

Examples of machines that could be covered include:

- guillotines
- croppers
- cold saws
- band saws
- automatic saws

Work is undertaken under supervision or as part of a team environment to predetermined:

- standards of quality
- safety
- workshop procedure.

This unit includes the set up and operation of a range of:

- mechanical cutting equipment
- holing /holing equipment

Typical applications of this unit may include cutting for:

- manufacture
- production
- cutting of materials selected from stores in a maintenance environment
- fabrication

EVIDENCE GUIDE

Competency is to be demonstrated safely and effectively when cutting material in accordance with the range listed within the range of variables statement.

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organizational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to setting up mechanical cutting equipment and during the cutting process
- demonstrate safe and effective operational use of tools, plant and equipment
- demonstrate correct procedures in setting up cutting equipment
- give particular attention to safety and elimination of hazards
- demonstrate safe handling of material
- interactively communicate with others to ensure safe operations
- demonstrate effective cutting to produce designed cut material

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the mechanical cutting of materials or other units requiring the exercise of the skills and knowledge covered by this unit.

(2) Pre-requisite Relationship of Units

This unit does not cover hand or hand held power tools used for cutting purposes eg: circular saws, nibblers and side grinder. These skills are covered by other units; see Unit MEMCOR0191A (Use hand tools) and Unit MEMCOR0111A (Use power tools).

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S legislation and regulations
- cutting equipment
- cutting processes operations or activities
- hand tools and equipment
- materials relative to cutting processes
- materials preparation
- manual handling
- measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- interpret relative drawings and instructions
- use power tools and hand tools
- select material
- measure relative to cutting processes
- communicate effectively

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to orally, or by other methods of communication:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMFAB0151A: Prepare for oxyacetylene/metal arc welding processes

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively prepare the process for carrying out oxyacetylene/metal arc welding processes and applies to individuals working in metal engineering and maintenance industry.

Competency Field:

Metal Engineering and Maintenance

ELEMENT OF COMPETENCY**PERFORMANCE CRITERIA**

- | | |
|---|--|
| 1. Plan for installation process | 1.1 Quality Assurance requirements of engineering /maintenance operations are recognized and adhered to. |
| | 1.2 Preparation and planning requirements are identified from drawings/work location and/or supervisor's instructions. |
| | 1.3 OH&S requirements are identified and adhered to in accordance with application tasks and workplace environment. |
| | 1.4 Safety hazards are identified and correct procedures adopted to minimise risk to self and others. |
| | 1.5 Materials are selected, safely handled and stored/located ready for application. |
| | 1.6 Appropriate personal protective equipment are selected, correctly fitted and used. |
| | 1.7 Tools and equipment selected are consistent with the job requirements, |
| | 1.8 Tools and equipment selected are checked for serviceability and any faults reported to supervisor. |
| | 1.9 Materials/components selected consistent with the job requirements where applicable and checked for damage. |
| 2. Prepare equipment selected for welding process | 2.1 Activities for equipment preparation are identified from specifications or supervisor's instructions. |
| | 2.2 Equipment preparations are carried out to satisfy requirements of welding process. |

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| 3. | Prepare material selected for welding process | 3.1 | Activities for material preparation are identified from specifications or supervisor's instructions. |
| | | 3.2 | Material preparation is carried out to satisfy requirements of welding process. |
| 4. | Prepare work area suitable for welding process | 4.1 | Activities to be carried out in work area are identified from welding technique, method of welding and access to area. |
| | | 4.2 | Work area is prepared for welding process according to supervisor's instructions. |
| 5. | Set up tools, plant and equipment appropriate for welding process | 5.1 | Regular tools/measuring devices suitable for application processes are identified to job requirements. |
| | | 5.2 | Regular tools/measuring devices are set up safely and effectively to carry out processes where applicable. |
| 6. | Select materials, cut and prepare sections | 6.1 | Materials are obtained as per instruction. |
| | | 6.2 | Correct manual handling techniques is used to move and place materials. |
| | | 6.3 | Materials are safely moved to work area. |
| | | 6.4 | Appropriate techniques used to accurately cut/bend/prepare/secure components to same length or given instruction. |
| 7. | Distribute components | 7.1 | Components are distributed and stacked to suit job location and sequence. |
| 8. | Clean up | 8.1 | Materials are stacked/stored for re-use or disposed of. |
| | | 8.2 | Work area is cleared. |
| | | 8.3 | Tools and equipment are cleaned, maintained and stored. |

RANGE STATEMENT

This unit applies to the preparation processes carried out in preparing for welding processes using oxyacetylene and or metal arc welding techniques as per instructions.

Source of information:

- Specific work instructions/equipment manual
- health and safety requirements

Safety:

- personal safety
- hand tool safety
- welding safety
- manual lifting and handling

Types of hazards:

- faulty equipment
- premises,
- tools - obstructions
- hazardous substances
- faulty storage
- electrical wiring

Material to include:

- sheet metal
- steel plates
- pipes
- tubing

Work areas:

- fabrication layout
- maintenance
- welding
- finishing

Tools/equipment to include:

- power tools
- oxyacetylene welding and cutting equipment
- Angle grinders, pedestal grinders, surface grinders, rotary wire brushes
- hand and drill press
- cold chisel & files
- ball peen hammer
- arc welding equipment
- safety equipment
- work benches
- hack saw
- screwdrivers
- spirit level
- vices
- marking out tools
- chipping hammer

Protective clothing:

- coverall
- goggles
- gloves
- Safety boots
- safety helmet

Type of site and working conditions to include:

- workshop and on site
- at height as per industry standards
- in confined space
- indoors and out doors

Work is to be undertaken either as part of a team or individually, under supervision with instruction being as part of the supervisor's directions either verbal or written.

Reporting of faults may be verbal or written.

OH&S requirements to be in accordance with the Statutory regulations.

EVIDENCE GUIDE

Competency is to be demonstrated by carrying out the safe and effective preparation for oxyacetylene/metal arc welding processes accordance with performance criteria using any of the range of materials and processes listed within the range of variables statement.

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of oxyacetylene/metal arc welding processes
- demonstrate safe working practices at all times
- demonstrate the ability to prepare for oxyacetylene/metal arc welding processes
- demonstrate the ability to apply appropriate principles/techniques to welding environment
- demonstrate the ability to carry out specific measurement and preparation procedures
- take responsibility for the quality of their own work
- perform all tasks in accordance with standard operating procedures
- use accepted engineering techniques, practices, processes and workplace procedures.
- demonstrate safe and effective operational use of tools, measuring devices and equipment
- interactively communicate with others to ensure safe and effective workplace operations

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Apply principles of Occupational Health and safety (OH&S) in work environment
- MEMCOR0191A Use hand tools

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements
- drawings and specifications
- measuring devices
- hand tools and equipment
- materials relative to welding process
- materials handling
- measurement relative to welding process
- welding techniques consistent with oxyacetylene/metal arc welding processes
- workplace communications

Skills

The ability to:

- work safely to instructions
- use hand tools
- use measuring devices
- handle material
- select material
- communicate effectively
- measure relative to process
- prepare for oxyacetylene/metal arc welding processes

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required
- any relevant workplace procedures
- any relevant product and manufacturing specifications
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor
- identify colleagues who can be approached for the collection of competency evidence where appropriate
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activity

(6) Context of Assessment

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> • Carries out established processes • Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> • Manages process • Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> • Establishes principles and procedures • Evaluates and reshapes process • Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMMAH0081A: Perform housekeeping duties

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform housekeeping duties. It applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Maintenance

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Plan and prepare work	1.1 OH&S requirements associated with application tasks and workplace environment are recognized and adhered to. 1.2 Appropriate personal protective equipment is selected, correctly fitted and used. 1.3 Quality Assurance requirements associated with company's operations is recognized and adhered to. 1.4 Tools and equipment for handling materials/goods, non-toxic waste is selected and is consistent with job requirements. 1.5 Tools and equipment for handling materials/goods is checked for serviceability and any faults reported to supervisor.
2. Correctly manual handle, sort and stack engineering /construction material	2.1 Common engineering materials is recognized and selected for sorting and stacking/stockpiling to supervisor's instructions and/or specifications. 2.2 Handling characteristics of materials are identified and appropriate handling techniques applied. 2.3 Specific handling requirements for hazardous materials are applied. 2.4 Materials are stored, stacked/stockpiled and protected clear of traffic ways so they can be easily identified and retrieved 2.5 Appropriate signage and barricades are erected where applicable in order to isolate stored materials from workplace traffic or access. 2.6 Correct manual handling techniques are used.

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|----|--|-----|--|
| 3. | Prepare for mechanical handling of materials | 3.1 | Materials are stacked/banded for mechanical handling in accordance with type of material and plant/equipment to be used. |
| | | 3.2 | Rigger is assisted with the loading, unloading, moving, locating and/or installing materials. |
| | | 3.3 | Materials are safely handled with assistance of pallet trolley, forklift or hoist. |
| 4. | Handle and remove waste safely | 4.1 | Waste materials are handled correctly and safely according to OH&S and requirements of regulatory authorities. |
| | | 4.2 | Hazardous materials are identified for separate handling. |
| | | 4.3 | Non-toxic materials are removed using correct procedures. |
| | | 4.4 | Dust suppression procedures are used to minimise health risk to work personnel and others. |
| 5. | Clean up | 5.1 | Tools and equipment are cleaned, maintained, and stored. |
| | | 5.2 | Unused materials are safely stacked/stockpiled stored. |
| | | 5.3 | Waste materials are disposed of safely. |
| | | 5.4 | Site is cleaned and cleared of debris and unwanted material. |

RANGE STATEMENT

Competency is to be demonstrated by the effective use of techniques relating to instructions, information sources and meeting procedures listed within the range statement relative to the work orientation.

Tools and equipment includes but is not limited to:

- Brooms
- hoses
- shovels
- rakes
- wet and dry industrial vacuum cleaners
- wheelbarrows
- pallet trolley
- materials hoists
- forklifts
- buckets



- Engineering materials include but are not limited to:
 - bricks and concrete masonry
 - mortar components – cement, coarse aggregate, sand
 - timber
 - structural steel sections/components
 - concrete
 - scaffolding components, pipe sections
 - plywood and particle board
 - metal sheeting
 - steel reinforcement
 - insulation
 - glass
 - paints and sealants
 - plaster sheeting

Protection of stacked/stored materials may include:

- covering
- tying or banding
- barricades
- signs
- locked away (hazardous materials)

Dust suppression procedures may include:

- spraying with water
- covering
- use of vacuum cleaner

Removal of materials to include processes of recycling and salvage where applicable.

OH&S requirements to be in accordance with (company/industry) guidelines and regulations.

Work to be undertaken as part of a team or individually under supervision of appropriately certificated persons where applicable.

Reporting of faults may be verbal or written.

EVIDENCE GUIDE

Competency is to be demonstrated by the effective handling and storing/stacking of appropriate construction materials listed within the range of variables statement, relevant to the work orientation.

(1) Critical Aspects and Evidence

It is essential that competence is observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations and Industry guidelines applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of materials handling processes
- demonstrate safe and effective operational use of tools and equipment
- demonstrate safe application in the process of cleaning up
- interactively communicate with others to ensure safe and effective operations

**(2) Pre-requisite Relationship of Units**

- Nil

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements including relevant codes and regulations
- hand tools and equipment
- materials
- materials handling
- Quality Assurance
- range of communication mediums (verbal and non-verbal)

Skills

The ability to:

- work safely to instructions
- use hand and portable tools
- handle materials
- identify/select material
- measure
- communicate effectively
- dispose of material safely
- use disposal equipment and tools as required

(4) Resource Implications

The following resources should be made available:

- general engineering and construction materials relative to construction processes
- plant and equipment appropriate to handling processes
- hand tools appropriate to handling processes
- suitable work area appropriate to construction process
- OHS information

(5) Method of Assessment

Competency shall be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

(6) Context of Assessment

Competency shall be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMMPO0021A: Perform general machining operations

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform general machining operations as applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Determine job requirements	1.1	Job specification requirements are determined from job sheets and/or instructions.
		1.2	Appropriate method/machine/tools are selected to meet specifications
		1.3	Parts and material are obtained and checked
		1.4	Work area is prepared
		1.5	Machine is loaded and adjusted appropriately for operation consistent with standard operating procedures.
2.	Follow sequence of operations	2.1	Sequence of operations are followed including job set up for maximum efficiency and to meet job specifications
		2.2	Machine operating instructions are followed (start-up, normal close down, emergency close down, operating sequence)
		2.3	Appropriate material is selected and datum established as required
3.	Select and mount tools	3.1	Appropriate tools for the job is selected, sharpened and shaped as required
		3.2	Tools are mounted and positioned correctly
4.	Perform machining operations	4.1	Basic marking out techniques is used where required
		4.2	Machining parameters are set for job requirements and maximum tool life

		4.3	Work is held or correctly clamped without damage to product.
		4.4	Machining is performed in a safe manner utilising all guards, safety procedures and personal protective clothing and equipment
5.	Measure components	5.1	Components are checked with appropriate instruments or gauges to ensure compliance with specifications
6	Adjust and maintain machine	6.1	Routine maintenance and adjustments are carried out as required which may include slide and collar adjustment, cleaning and lubrication.
7.	Clean up	7.1	Materials are stacked/stored for re-use or disposed of.
		7.2	Work area is cleared.
		7.3	Tools and equipment are cleaned, maintained and stored.

RANGE STATEMENT

Machining is undertaken on one or more of a range of standard machine tools.

Work is undertaken under supervision to predetermined specifications and standards of quality and safety.

Machines may include lathes, mills, planers, shapers, drills, slotters, surface grinders, etc.

Materials may include standard ferrous and non-ferrous materials.

Operations and set up carried out on those machines are straightforward and may include parallel cutting, slotting, planing, drilling, knurling, cutting flats, non-precision surface grinding operations etc.

Surface grinding operations covered by this unit are those requiring magnetic chucks and grinding of flat surfaces.

Machining parameters include speeds, feeds, stops, coolant and cutting lubricants etc.

Source of information:

- Appropriate job specification
- oral information/instructions
- Written and diagrammatic
- process sheets
- job cards
- operation sheets
- drawings
- specifications
- schedules

Safe working practices and

- Safety equipment
- protective clothing
- job instruction
- company/statutory regulations
- health and safety instruction

Instruments:

- measuring tapes
- steel ruler
- vernier callipers
- feeler gauges
- slip gauges
- internal, external, depth and height instruments
- range of micrometer instruments

Hand tools and equipment to include:

- laying out tools
- hacksaws
- range of machining files
- vices
- wire brushes
- try- squares
- bench and pedestal grinders,
- taps
- dies
- stud extractors
- drifts
- spanners, screwdrivers
- hammers
- mallets
- pliers
-

Activities may include:

- Preparing to undertake machining operation
- Carrying out benchwork fitting operations
- Cut and shape material to finished size using hand tools
- Sharpen hand tools using off hand grinding machine
- Using common machine setting tools
- Milling Materials/Components On Horizontal Milling Machines
- Setting up Metal Lathe Machines
- Turning Metal Materials/Components on Capstan, Centre or Turret Lathe

Work environment:

- workshop situations
- plant locations

Working hold devices Including:

- jigs/fixtures
- vices
- chuck/collets
- mounting direct to table,
- automatic or manual operation

- centre punches, scribes, chisels, centre gauges,
- measuring (verniers, callipers, drill bits)
- bench and pedestal grinders,
- conventional milling machine
- conventional metal turning lathes
- tongue wrenches,
- hand drills
- punches
- allen keys
- pipe wrenches

EVIDENCE GUIDE

Competency is to be demonstrated safely and effectively when performing general machining operations in accordance with the range listed within the range of variables statement

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organizational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to performing general machining operations and during the machining process
- demonstrate safe and effective operational use of measuring instruments, tools, plant and equipment
- demonstrate correct procedures in using milling machinery
- demonstrate the correct procedures in using metal turning machinery
- demonstrate the ability to shape materials/components on milling machines
- demonstrate the ability to turn and shape materials/components on metal turning lathes
- give particular attention to safety and elimination of hazards
- demonstrate safe handling of material
- interactively communicate with others to ensure safe operations
- demonstrate effective machining to produce designed cut/shape material

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the machining of materials or other units requiring the exercise of the skills and knowledge covered by this unit.

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR0161A Plan and undertake a routine task
- MEMCOR0171A Use graduated measuring devices
- MEMCOR0081A Mark off/out (general engineering
- MEMCOR0191A Use hand tools

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S guidelines and regulations
- materials (ferrous and non-ferrous)
- bench, pedestal and surface grinders
- conventional milling machine
- conventional metal turning lathes
- general machining processes operations or activities
- hand tools, measuring instruments and equipment
- materials relative to cutting processes
- materials preparation
- manual handling
- engineering measurement
- related calculations
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- interpret relative drawings and instructions
- use common engineering power tools and hand tools
- use standard engineering measuring instruments
- select/prepare material
- measure relative to machining processes
- perform calculations relative to machining process
- communicate effectively
- use accepted engineering techniques, practices, processes and workplace procedures.
- perform general machining operations

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required
- any relevant workplace procedures.
- any relevant product and manufacturing specifications
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to orally, or by other methods of communication:

- answer questions put by the assessor
- identify colleagues who can be approached for the collection of competency evidence where appropriate
- present evidence of credit for any off-job training related to this unit

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMMAH0071A: Perform manual handling and lifting

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively manually handle materials as applies to individuals working in the metal engineering and maintenance industry.

Competency Field: Material handling

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Lift materials manually	1.1 Material weight is determined correctly utilising most appropriate technique. 1.2 Lifting techniques are undertaken to safe work standards, standard operating procedures. (Type of movement, methods of movement, storage condition, height and position).
2. Move/shift materials manually	2.1 Appropriate equipment are selected where required 2.2 Material is placed safely and securely on moving equipment 2.3 Material is relocated ensuring safety of personnel and security of material. 2.4 Material is unloaded from moving equipment and placed in a safe and secure manner.

RANGE STATEMENT

Work undertaken under supervision or in a team environment. Material weight is determined utilising scales or interpreting signage. Maximum manual lifting weight limited to safe work standards. All work and work practices undertaken to regulatory and standard requirements and standard operating procedures where applicable.

Moving/shifting equipment may include but not limited to:

- hand trolleys
- wheelbarrows
- motorised/hand pallet trucks (not sit on),
- hand carts
- dedicated production or process lifting equipment
- baskets
- spreader bars
- cradles or the like attached to lifting equipment
- rope

EVIDENCE GUIDE

Competency is to be demonstrated by safely and effectively manually handling materials in accordance with the range listed within the range of variables statement.

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organizational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to handling materials
- demonstrate safe and effective operational use of lifting equipment, tools, and attachments
- demonstrate correct procedures in manual handling
- give particular attention to safety and elimination of hazards
- demonstrate safe handling of material
- interactively communicate with others to ensure safe operations demonstrate effective handling technique to produce designed outcome

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling recording and reporting associated with manual handling or other units requiring the exercise of the skills and knowledge covered by this unit.

(2) Pre-requisite Relationship of Units

- Nil

(3) Underpinning Knowledge and Skills

Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S guidelines and regulations
- basic reading
- basic numeracy
- material classification
- manual handling technique(s)/methods
- handling processes
- material identification, transportation and storage
- handling tools and equipment
- materials preparation
- manual handling
- weight determination
- drawings, sketches, signage and instructions

Skills

The ability to:

- work safely to instructions
- communicate effectively
- interpret related drawings signage and instructions
- use handling tools and equipment
- identify/select material
- identify/select handling method
- handle material, tools and equipment
- determine weights
- identify/select materials relative to transportation and storage methods
- manual handle material/equipment efficiently

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required
- any relevant workplace procedures
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor
- identify colleagues who can be approached for the collection of competency evidence where appropriate
- present evidence of credit for any off-job training related to this unit

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMFAB0111A: Perform basic welding using manual metal arc welding process (MMAW)

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform welding using basic manual arc welding processes and applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Prepare materials for welding	1.1 Weld requirements are identified from specifications and/or drawings.
	1.2 Material is correctly prepared using appropriate tools and techniques.
	1.3 Materials are assembled/aligned to specification where required.
2. Select welding machine settings and electrodes	2.1 Welding machine and electrodes are identified against pre determined welding procedures and specifications and/or technical drawings.
3. Assemble and set up welding equipment	3.1 Welding equipment is assembled and set up safely and correctly in accordance with standard operating procedures.
	3.2 Test runs undertaken and verified in accordance with specifications.
4. Identify distortion prevention measures	4.1 Distortion prevention measures are identified.
	4.2 Appropriate action taken to minimise and rectify distortion.
5. Weld materials by correct process to quality described in General Purpose or equivalent	5.1 Welds are deposited correctly in flat, horizontal and vertical can position and to specifications.
	5.2 Distortion, preventative action taken where required.
	5.3 Joints are cleaned to specifications using correct and appropriate tools and techniques.

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|----|----------------|-----|--|
| 6. | Inspect welds | 6.1 | Weld joints are visually inspected against specifications. |
| | | 6.2 | Weld defects are identified. |
| 7. | Correct faults | 7.1 | Defects are removed with minimum loss of sound metal using correct and appropriate techniques and tools. |

RANGE STATEMENT

Manual metal arc welding (MMAW) would be carried out using a range of material for heavy or light fabrication.

Materials used may include carbon steel Material:

- low carbon steel plate up to 10 gauge
- low carbon steel plate up to 7mm
- steel and galvanised pipes up to 50mm

Hand tools to include:

- chipping hammer
- ball pein hammer
- wire brushes
- measuring tape
- steel rule
- files
- cold chisels
- tin snips
- centre punch
- scriber
- pliers
- adjustable wrenches
- allen keys
- vice grips
- slip joint pliers
- vice grip clamp
- divider
- compass
- screwdrivers

Protective clothing and equipment:

- safety boots
- coverall
- goggles
- dust mask
- safety helmet
- leggings
- welding helmet

Work activities may include:

- measuring
- marking
- cutting
- filing
- levelling
- hammering
- squaring
- straightening metal

Preparation of materials may include:

- preheating
- setting up of jigs
- fixtures
- clamps etc.

Welding machines:

- AC and DC arc welding plant - electrical and portable engine driven

Joint preparation:

- lap joints
- vee joints
- butt joints
- tee joints

Location/condition:

- workshops
- plants
- in the field
- confined spaces
- elevated positions
- damp and wet situations

Weld procedures may include

- amperage setting
- earthing
- electrode flux condition etc.

Machine attachments:

- welding leads
- grounding clamp
- electrode holder

Condition for satisfactory weld:

- pre-heating
- arc strike/travel/length
- electrode angle
- arc dynamic/electrical stability

Welding type may include:

- fillet weld
- lap weld
- butt weld

Welding position may include:

- flat
- vertical up and down horizontal

The person would work under supervision or within a team environment using predetermined standards of quality, safety, work and welding procedures and the skills applied to a range of fabrication activities.

Remedial action using thermal processes may include oxyacetylene and air arc equipment.

EVIDENCE GUIDE

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the manual metal arc welding all process or other competencies requiring the exercise of the skills and knowledge covered by this unit.

During assessment the individual will:

- demonstrate safe working practices at all times
- demonstrate the ability to perform manual arc and/or gas metal arc welding in the flat, horizontal and vertical position and to specifications.
- demonstrate correct procedures in setting up and shutting down manual arc welding equipment
- communicate information about tasks being undertaken to ensure a safe and efficient working environment
- take responsibility for the quality of their own work
- perform all tasks in accordance with standard operating procedures
- perform all tasks to specification
- use accepted engineering techniques, practices, processes and workplace procedures.

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR0161A Plan and undertake a routine task
- MEMCOR0171A Use graduated measuring devices
- MEMCOR0081A Mark off/out (general engineering)
- MEMCOR0091A Draw and interpret sketches and technical drawings
- MEMCOR0191A Use hand tools

Where welding is carried out in the overhead position, then UnitMEMFAB0042A (Perform advanced welding using manual metal arc welding process (MMAW), should also be selected.

(3) Underpinning Knowledge and Skills

Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S legislation and regulations
- metal classification
- welding technique
- welding processes
- manual welding equipment identification, transportation and storage
- hand tools and equipment
- materials /consumables relative to perform routine manual arc and/or gas metal arc welding
- manual handling and lifting
- measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- communicate effectively
- interpret related drawings and instructions
- use power tools and hand tools
- identify/select material
- identify/select welding processes
- handle material, tools and equipment
- measure relative to welding processes
- identify/select materials relative to manual arc and/or gas metal arc welding
- perform manual arc and/or gas metal arc welding

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required
- any relevant workplace procedures
- any relevant product and manufacturing specifications
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor
- identify colleagues who can be approached for the collection of competency evidence where appropriate
- present evidence of credit for any off-job training related to this unit

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMFAB0121A: Perform basic welding using oxyacetylene welding process (OAW) - fuel gas welding

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform basic welding using oxyacetylene welding (OAW) and applies to individuals working in the metal engineering and maintenance

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Prepare materials for welding	1.1 Weld requirements are identified from specifications and/or drawings. 1.2 Material is correctly prepared using appropriate tools and techniques. 1.3 Materials are assembled/aligned to specifications where required.
2. Assemble and set up welding equipment	2.1 Welding equipment is assembled and set up safely and correctly in accordance with standard operating procedures. 2.2 Test runs are undertaken and verified in accordance with specifications.
3. Select welding equipment, settings and consumables	3.1 Welding settings and consumables are selected against job requirements, welding procedures, specifications and/or technical drawings.
4. Identify distortion prevention measures	4.1 Distortion prevention measures are identified. 4.2 Appropriate action is taken to minimise and rectify distortion.
5. Weld joints to standard or equivalent	5.1 Welds are deposited correctly in flat and vertical position to specifications and industry standard (or equivalent). 5.2 Correct action is undertaken to minimise distortion. 5.3 Joints are cleaned to specifications using correct and appropriate tools and techniques.

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|----|----------------|-----|--|
| 6. | Inspect welds. | 6.1 | Weld joints are visually inspected against specifications. |
| | | 6.2 | Weld defects are identified. |
| 7 | Correct faults | 7.1 | Remedial action taken as required. |
| | | 7.2 | Correct remedial action taken and appropriate techniques and tools used. |

RANGE STATEMENT

Oxyacetylene welding (OAW) would be carried out using a range of material for heavy or light fabrication. The person would work under supervision or within a team environment using predetermined standards of quality, safety, work and welding procedures and the skills applied to a range of fabrication activities. Weld quality must meet required industry standards or equivalent outcomes.

Preparation of materials would include preheating, setting up of jigs, fixtures, clamps etc.

Remedial action using thermal processes may include oxyacetylene and arc air equipment. Grinding devices may also be used.

Setting up may include the correct connection of hoses, blowpipes, regulators etc. and correct settings of gas mixtures.

Appropriate assembly of heating equipment may include:

- cylinders
- connections
- hoses
- tips
- nozzles

Materials:

- low carbon steel (mild steel) up to 10 gauge
- low carbon steel plate up to 5mm
- steel and galvanised pipes up to 50mm

Heating medium and appropriate consumables can include:

- oxyacetylene
- fuel gas
- fluxes (resin or powder)
- all types of silver solder and brazing rods

Location/condition:

- workshop
- plant
- fieldwork at ground level
- elevated positions
- dry
- humid and wet conditions
- construction environment
- agricultural environment
- food processing environment

Work activities:

- measuring,
 - marking,
 - grinding
 - lifting,
 - welding
- cutting
 - aligning,
 - shaping,
 - filing,
 - general machining

Specification:

- welding procedure
- weld profile regular in width
- even/regular ripple formation
- uniform in appearance,
- free from excessive undulations
- smooth stop/starts, tack incorporated,
- adequate penetration
- no excess undercut
- no craters

Types of welding:

- fillet weld
- lap weld
- butt weld,
- single and multi-run

Welding position:

- flat,
- vertical
- horizontal
- overhead

EVIDENCE GUIDE

Competency is to be demonstrated by safely and effectively weld using oxyacetylene welding (fuel gas welding) in accordance with the range listed within the range of variables statement.

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the oxyacetylene welding process or other competencies requiring the exercise of the skills and knowledge covered by this unit.

During assessment the individual will:

- demonstrate safe working practices at all times
- demonstrate the ability to identify/select materials relative to the oxyacetylene welding process
- communicate information about oxyacetylene welding processes, being undertaken to ensure a safe and efficient working environment
- take responsibility for the quality of their own work
- perform all related tasks in accordance with standard operating procedures
- perform oxyacetylene welding tasks efficiently and to specification
- use accepted engineering techniques, practices, processes and workplace procedures

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR0161A Plan and undertake a routine task
- MEMCOR0171A Use graduated measuring devices
- MEMCOR0081A Mark off/out (general engineering
- MEMCOR0191A Use hand tools

Where welds are performed in the overhead position then Unit MEMFAB0072A (Perform advanced welding using oxyacetylene welding process) should be selected.

(3) Underpinning Knowledge and Skills

Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S guidelines and regulations
- metal properties and classification
- heating medium/techniques
- welding techniques
- welding processes
- oxy-fuel equipment identification, transportation and storage
- hand tools and equipment
- materials /consumables relative to oxyacetylene welding procedures
- materials preparation
- manual handling and lifting
- measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- communicate effectively
- interpret related drawings and instructions
- use oxyacetylene welding equipment
- identify/select material
- identify/select welding processes
- handle material, tools and equipment
- measure relative to welding soldering processes
- identify/select materials relative to the welding process
- prepare materials relative to the welding process
- weld using oxyacetylene process efficiently

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities.

(6) Context of Assessment

This unit may be assessed on the job, off the job, or a combination of both. The competencies covered by this unit would be assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMFAB0051A: Perform brazing and/or silver soldering

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform brazing and /or silver soldering as applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Prepare materials and equipment	1.1	Job requirements are determined from specifications and/ or instructions.
		1.2	Materials are correctly prepared using appropriate tools and techniques.
		1.3	Materials are correctly assembled/aligned to meet specifications as required.
		1.4	Distortion prevention measures are identified and appropriate action taken as required.
		1.5	Heating equipment is assembled and set up safely and correctly in accordance with standard operating procedures.
		1.6	Correct and appropriate consumables are selected and prepared.
		1.7	Test run undertaken and verified as required.
2.	Braze and/or silver solder	2.1	Correct and appropriate processes are selected to meet specifications.
		2.2	Materials are preheated as required.
		2.3	Consumables are applied using correct and appropriate techniques.
		2.4	Jointing material is applied correctly and in appropriate quantities to meet job/specifications.
		2.5	Used correct temperature and appropriate techniques.

- | | | | |
|---|----------------|-----|--|
| 3 | Inspect joints | 3.1 | Excess jointing materials are removed using correct and appropriate techniques. |
| | | 3.2 | Inspection of joints is undertaken using standard operating procedures and meeting specifications. |
| | | 3.3 | Inspection results are reported/recorded using standard operating procedures as required. |

RANGE STATEMENT

Work undertaken in a production, engineering or maintenance environment using predetermined standards of quality, safety and work procedures. Work may be undertaken under supervision or within a team environment. All work undertaken to standard requirements

Appropriate assembly of heating equipment may include:

- cylinders
- connections
- hoses
- tips
- nozzles

Materials:

- low carbon steel (mild steel) up to 10 gauge
- low carbon steel plate up to 5mm
- steel and galvanised pipes up to 50mm

Work activities:

- measuring,
- marking,
- grinding
- lifting,
- welding

Heating medium and appropriate consumables can include:

- oxyacetylene
- fuel gas
- fluxes (resin or powder)
- all types of silver solder and brazing rods

Location/condition:

- workshop
- plant
- fieldwork at ground level
- elevated positions
- dry
- humid and wet conditions
- construction environment
- agricultural environment
- food processing environment

- cutting
- aligning,
- shaping,
- filing,
- general machining

Specification:

- welding procedure
- weld profile regular in width
- even/regular ripple formation
- uniform in appearance,
- free from excessive undulations
- smooth stop/starts, tack incorporated,
- adequate penetration
- no excess undercut
- no craters

Types of welding joints:

- fillet weld
- lap weld
- butt weld,
- single and multi-run

Welding position:

- flat,
- vertical
- horizontal
- overhead

EVIDENCE GUIDE

Competency is to be demonstrated by safely and effectively performing routine oxyacetylene welding (fuel gas welding) in accordance with the range listed within the range of variables statement.

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organizational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to setting up oxy acetylene equipment and during the brazing and or silver soldering process
- demonstrate safe and effective operational use of tools, plant and equipment
- demonstrate correct procedures in setting up and shutting down oxy acetylene equipment
- give particular attention to safety and elimination of hazards
- demonstrate safe handling of material
- interactively communicate with others to ensure safe operations
- demonstrate effective brazing and or silver soldering technique to produce designed outcome

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling recording and reporting associated with brazing and/or silver soldering or other units requiring the exercise of the skills and knowledge covered by this unit.

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR01611A Plan and undertake a routine task
- MEMCOR0191A Use hand tools

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S guidelines and regulations
- metal properties and classification
- heating medium/technique
- brazing/soldering processes
- oxy-fuel equipment identification, transportation and storage
- hand tools and equipment
- materials /consumables relative to brazing and silver soldering procedures
- materials preparation
- manual handling
- measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- communicate effectively
- interpret related drawings and instructions
- use brazing and soldering equipment
- identify/select material
- identify/select brazing soldering processes
- handle material, tools and equipment
- measure relative to brazing and or silver soldering processes
- identify/select materials relative to the brazing and or soldering process
- prepare materials relative to the brazing and or soldering process
- braze and or silver solder efficiently

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMFAB0141A: Develop geometric shapes – (basic)

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively develop basic geometric shapes and applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Transfer dimensions from a sketch or simple drawing to work piece	1.1	Specifications and work requirements are identified and understood using correct and appropriate calculations.
		1.2	Development is carried out to specifications or standard operating procedures using appropriate tools and equipment.
		1.3	Datum points are correctly established.
2.	Make templates as required	2.1	Appropriate template material is chosen.
		2.2	Templates are produced to specification.
		2.3	Correct storage procedures are followed including labelling and identification to standard operating procedures.
3.	Develop patterns as required	3.1	Parallel line, radial line and triangulation development methods are chosen and applied.
		3.2	Allowances for fabrication and assembly are correctly transferred.
4.	Identify relevant codes, standards and symbols	4.1	Relevant standards/codes and symbols are identified.
		4.2	Requirements of standards/codes are applied to materials and processes.
5.	Collect quantities of materials from storage area	5.1	Materials are correctly identified.
		5.2	Quantities are estimated from sketches and simple drawings.
		5.3	Material wastage is minimised.

RANGE STATEMENT

This unit applies to marking out of general fabrications using geometric development. Work is undertaken under supervision using predetermined standards of quality, safety and workshop procedures.

The task may be performed in the workshop or site. Marking out is undertaken using appropriate tools and equipment, and templates and patterns are produced as required.

Marking out covers but not limited to:

- engineering components
- jigs and fixtures
- castings
- templates
- dies and tooling
- marking out tables
- surface tables
- rotary tables
-

Sketches or simple drawings may include:

- circles
- regular polygons with four, seven and eight sides
- pentagon inscribed within measured circle
- ellipse
- triangles with specified angles
- arcs thru three points; tangent to two circles

Patterns and templates made from:

- wood
- paper (firm)
- plastics

Equipment may include but not limited to:

- sine bars and the like
- vernier height gauges
- protractors
- straight edge
- set squares
- marking out tools
- dividing heads etc.
- vee blocks
- cylinder squares

Relevant codes/standards and symbols may include:

- object line
- hidden line
- centre line
- section line
- dimension
- extension line
- cutting line
- short break line
- phantom line

Measurement systems:

- inch/foot system
- metric(SI) system

EVIDENCE GUIDE

Competency is to be demonstrated by safely and effectively by marking out of general fabrications using geometric development in accordance with the range listed within the range of variables statement.

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the fabrication process or other competencies requiring the exercise of the skills and knowledge covered by this unit.

During assessment the individual will:

- demonstrate safe working practices at all times
- demonstrate the ability to develop basic geometric shapes relative to the fabrication process
- communicate information about fabrication processes, being undertaken to ensure a safe and efficient working environment
- take responsibility for the quality of their own work
- perform all related tasks in accordance with standard operating procedures
- perform tasks efficiently and to specification
- use accepted engineering techniques, practices, processes and workplace procedures.

(2) Pre-requisite Relationship of Units

- MEMCOR0171A Use graduated measuring devices
- MEMCOR0091A Draw and interpret sketches and technical drawings
- MEMCOR0051A Perform related computations – (basic)

(3) Underpinning Knowledge and Skills

Knowledge

Knowledge of:

- tools
- drawing interpretation
- basic numeracy
- marking off/out techniques
- materials relevant to the engineering process
- basic operations in simple geometry measurement and calculations
- basic development processes

Skills

The ability to:

- work safely to instructions
- use marking out tools and equipment
- handle materials
- select tools/equipment
- select material
- transfer measurements apply quality assurance
- read and interpret drawings and specifications
- measure and calculate manually
- record measurement

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required
- any relevant workplace procedures.
- any relevant product and manufacturing specifications
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to orally, or by other methods of communication:

- answer questions put by the assessor
- identify colleagues who can be approached for the collection of competency evidence where appropriate
- present evidence of credit for any off-job training related to this unit

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

Competency shall be assessed on the job, off the job or a combination of both in accordance with workplace procedures

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> • Carries out established processes • Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> • Manages processes • Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> • Establishes principles and procedures • Evaluates and reshapes process • Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMFAB0071A: Undertake fabrication, forming, bending and shaping

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively undertake fabrication, forming, bending and shaping as applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Select and set up forming/shaping equipment for a specific operation	1.1 Most appropriate tools and equipment are selected. 1.2 Equipment are correctly set up and adjusted for operation 1.3 Allowances for shrinkage, thickness, inside/outside measurements are correctly made.
2. Operate forming/shaping equipment	2.1 Machine is safely started and shut down to standard operating procedure. 2.2 Material and safety guards are correctly positioned. 2.3 Equipment are correctly operated and adjusted.
3. Form and shape material	3.1 Material is levelled, straightened, rolled, pressed or bent to specifications/drawings. 3.2 Correct hot or cold-forming procedures are followed. 3.3 Final form/shape is checked for compliance to specification and adjusted as necessary to standard operating procedure.

RANGE STATEMENT

Work may be undertaken under supervision or as part of a team. Predetermined standards of quality and safety are observed and work is carried out following standard operating procedures.

A wide range of shapes and products are formed which may include but not limited to:

- pipe-work chamfers
- cylinders
- cones,
- angles
- hoppers
- ductwork
- "square to round" "transitions"
- "lobster backs"
- all forms of tubular shapes
- hand rails,
- reticulation pipe-work, mufflers et

Forming, shaping and bending operations may be conducted on:

- plate
- section or sheet
- tube
- pipes
- components

Materials may include:

- ferrous and non ferrous
- non-metalic substances

A variety of tools and equipment may be used including

- presses
- shapers
- vices
- benders
- drop hammers

EVIDENCE GUIDE

Competency is to be demonstrated by safely and effectively undertaking fabrication, forming, bending and shaping operations in accordance with the range listed within the range of variables statement.

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organizational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to undertaking fabrication, forming, bending and shaping processes

Critical Aspects of Evidence (Cont'd)

- demonstrate correct procedures in setting up
- demonstrate safe and effective operational use of tools, plant and equipment
- forming, bending and shaping equipment
- give particular attention to safety and elimination of hazards
- demonstrate safe handling of material and tools
- interactively communicate with others to ensure safe operations
- demonstrate effective fabrication, forming, bending and shaping technique to produce designed outcome

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the forming and shaping of fabricated components or other units requiring the exercise of the skills and knowledge covered by this unit.

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR0161A Plan and undertake a routine task
- MEMCOR0171A Use graduated measuring devices
- MEMCOR0081A Mark off/out (general engineering)
- MEMCOR0091A Draw and interpret sketches and simple drawing
- MEMCOR0191A Use hand tools

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S legislation and regulations
- fabrication, forming, bending and shaping technique
- fabrication, forming, bending and shaping equipment
- hand tools and equipment
- materials /consumables relative to fabrication, forming, bending and shaping procedures
- materials preparation
- manual handling
- measurement
- technical drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- interpret related drawings and instructions
- use power tools and hand tools
- select material and equipment
- measure relative to fabrication, forming, bending and shaping processes
- communicate effectively
- fabricate, form, bend and shape efficiently

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required
- any relevant workplace procedures
- any relevant product and manufacturing specifications
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor
- identify colleagues who can be approached for the collection of competency evidence where appropriate
- present evidence of credit for any off-job training related to this unit

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working under supervision or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMFAB0061A: Perform manual heating and thermal cutting

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform manual heating and thermal cutting and applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY**PERFORMANCE CRITERIA**

1. Assemble/disassemble plant, equipment for manual heating and thermal cutting	1.1	Appropriate cutting process and/or procedure for material are selected.
	1.2	Accessories and equipment are correctly selected and assembled.
2. Operate heating and thermal cutting equipment	2.1	All safety procedures are observed.
	2.2	Equipment start up procedures is followed correctly and to standard operating procedures.
	2.3	Equipment adjustments are made correctly using standard operating procedures.
	2.4	Appropriate cutting allowances are made.
	2.5	Materials are used in the most economical way.
	2.6	Defects are recognised and corrective action taken to standard operating procedures.
	2.7	Materials are heated and cut to specification shape/size/length and to accepted workplace standards.

RANGE STATEMENT

Work is undertaken under supervision or as part of a team. Predetermined standards of quality and safety are observed and work is carried out following standard operating procedures.

- Manual, straight line cutting standards observed.
- Manual or automatic processes used to cut and heat to specifications

Cutting may include flame gouging by hand. All work carried out to standard and regulatory requirements.

Cutting may be applied to material of various thicknesses and types including ferrous, non-ferrous and non-metallic materials by a variety of methods, which may include fuel gas oxy fuel gas and air fuel gas.

Cutting may include use of hand held and self-propelled straight-line cutters.

Heating may be applied to material of various thicknesses and types including ferrous, non-ferrous and non-metallic materials by a variety of methods, which may include fuel gas, oxy fuel gas and air fuel gas.

Materials welded may include:

- low carbon steel
- cast iron

Setting up may include the correct connection of:

- hoses
- blowpipes
- regulators
- settings of gas mixtures

Preparation of materials would be minimal and may include but not limited to:

- preheating
- setting up jigs
- setting up fixtures
- setting up clamps

EVIDENCE GUIDE

Competency is to be demonstrated by safely and effectively performing routine manual heating and thermal cutting in accordance with the range listed within the range of variables statement.

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organizational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to setting up equipment and during the heating and cutting process
- demonstrate safe and effective operational use of tools, plant and equipment
- demonstrate correct procedures in setting up and shutting down equipment
- give particular attention to safety and elimination of hazards
- demonstrate safe handling of material
- interactively communicate with others to ensure safe operations
- demonstrate effective heating and thermal cutting techniques to produce designed outcome

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with manual heating and thermal cutting or other units requiring the exercise of the skills and knowledge covered by this unit.

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR0161A Plan and undertake a routine task
- MEMCOR0081A Mark off/out (general engineering)
- MEMCOR0191A Use hand tools

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S guidelines and regulations
- heating medium/technique
- heating/cutting processes
- oxy-fuel equipment identification, transportation and storage
- hand tools and heating/cutting equipment
- materials/consumables relative to oxy-fuel heating and thermal cutting procedures
- materials preparation
- manual handling
- measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- communicate effectively
- interpret relative drawings and instructions
- use power tools and hand tools
- set up heating cutting equipment
- use heating cutting equipment
- identify/select material
- identify/select heating/cutting processes
- measure relative to heating and thermal cutting processes
- heat/cut efficiently

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required
- any relevant workplace procedures
- any relevant product and manufacturing specifications
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor
- identify colleagues who can be approached for the collection of competency evidence where appropriate
- present evidence of credit for any off-job training related to this unit

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills

MEMMPO0031A: Perform basic lathe operations

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform basic lathe operations as applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Observe safety precautions	1.1	Correct safety procedures are observed and protective clothing and safety glasses worn.
2.	Determine job requirement	2.1	Drawings are interpreted to produce component to specification.
		2.2	Sequence of operation is determined and tools are selected to produce component to specification.
3.	Mount job	3.1	Job is set up using instruments such as dial test indicators, and digital read-out equipment.
4.	Perform turning operations	4.1	Speeds and feeds are calculated using appropriate mathematical techniques and reference material.
		4.2	The full range of accessories are used on a centre lathe including three and four jaw chucks, centres, face plate, steadies, cross slide and tailstock.
		4.3	Boring, drilling, reaming, single start thread cutting, parting off operations are performed to specification.
5.	Check components for conformance with specifications	5.1	Components are checked for conformance to specification using appropriate techniques, tools and equipment.
6.	Adjust and maintain machine	6.1	Routine maintenance and adjustments is carried out as required which may include slide and collar adjustment, cleaning and lubrication.
7.	Clean up	7.1	Materials are stacked/stored for re-use or disposed of.
		7.2	Work area is cleared.
		7.3	Tools and equipment are cleaned, maintained and stored.

RANGE STATEMENT

Work is performed under supervision to established processes, practices quality, safety and predetermined standards/specifications.

Work applies to a range of lathes and accessories, precision measuring equipment, cutting tools and standard engineering materials.

Cutting tools are selected using standard requirements or according to Standard Operating Procedure as appropriate.

Work is performed to drawings, sketches, specifications and instructions as appropriate.

Source of information:

- Appropriate job specification
- oral information/instructions
- Written and diagrammatic
- process sheets
- job cards
- operation sheets
- drawings
- specifications
- schedules

Instruments:

- measuring tapes
- steel ruler
- vernier callipers
- feeler gauges
- slip gauges
- internal, external, depth and height instruments
- range of micrometer instruments

Activities may include:

- preparing to undertake metal turning lathe operation
- carrying out bench work fitting operations
- selecting, setting and using rotating work holding devices on metal lathe
- using common machine setting tools
- setting up Metal Lathe Machines
- turning Metal Materials/Components on Capstan, Centre or Turret Lathe

Safe working practices and

- Safety equipment
- protective clothing
- job instruction
- company/statutory regulations
- health and safety instruction

Work environment:

- workshop situations
- plant locations

Working hold devices Including:

- jigs/fixtures
- vices
- chuck/collets/face plates
- throw blocks & drive plates
- centres (soft, dead, revolving)
- mounting direct to table,
- automatic or manual operation

EVIDENCE GUIDE

Competency is to be demonstrated safely and effectively when performing general machining operations in accordance with the range listed within the range of variables statement

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organizational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to performing machining operations and during the machining process
- demonstrate safe and effective operational use of measuring instruments, tools, plant and equipment
- demonstrate the correct procedures in using metal turning machinery
- demonstrate the ability to select, set and use rotating work holding devices on metal lathe
- demonstrate the ability to turn and shape materials/components on metal turning lathes
- give particular attention to safety and elimination of hazards
- demonstrate safe handling of material
- interactively communicate with others to ensure safe operations
- demonstrate effective machining to produce designed cut/shape material

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR0161A Plan and undertake a routine task
- MEMCOR0171A Use graduated measuring devices
- MEMCOR0081A Mark off/out (general engineering
- MEMCOR0191A Use hand tools
- MEMMPO0021A Perform general machining operations

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S guidelines and regulations
- materials (ferrous and non-ferrous)
- work holding devices and metal turning lathe accessories
- conventional metal turning lathes
- metal turning machinery processes operations or activities
- hand tools, measuring instruments and equipment
- materials relative to cutting processes
- materials preparation
- manual handling
- related calculations
- engineering measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- interpret relative drawings and instructions
- use common engineering power tools and hand tools
- use standard engineering measuring instruments
- select/prepare material
- measure relative to machining processes
- perform calculations relative to machining process
- communicate effectively
- use accepted engineering techniques, practices, processes and workplace procedures.
- perform metal turning operations

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- Answer questions put by the assessor.
- Identify colleagues who can be approached for the collection of competency evidence where appropriate.
- Present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> • Carries out established processes • Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> • Manages process • Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> • Establishes principles and procedures • Evaluates and reshapes process • Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMMPO0041A: Perform basic milling operations

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform basic milling operations and applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Observe safety precautions	1.1	Correct safety procedures are observed and protective clothing and safety glasses worn.
2.	Determine job requirement	2.1	Drawings are interpreted to produce component to specification.
		2.2	Sequence of operation are determined and tools are selected to produce component to specification.
		2.3	Cutting parameters are determined.
3.	Perform milling operations	3.1	Milling operations are carried out to produce components to specification.
		3.2	Operations are undertaken using conventional and/or climb milling techniques and a variety of cutters.
		3.3	The full range of standard accessories is used including dividing heads and rotary tables as required.
4.	Check components for conformance to specification	4.1	Components are checked for conformance to specification using appropriate techniques, tools and equipment
5.	Adjust and maintain machine	6.1	Routine maintenance and adjustments are carried out as required which may include slide and collar adjustment, cleaning and lubrication.
6.	Clean up	6.1	Materials are stacked/stored for re-use or disposed of.
		6.2	Work area is cleared.
		6.3	Tools and equipment are cleaned, maintained and stored.

RANGE STATEMENT

Work is performed under supervision to established processes, practices and specifications.

Work applies to a range of milling machines including vertical, horizontal and universal types, a range of precision measuring equipment and standard engineering materials and cutting tools.

Cutting tools are selected using relevant standards or according to standard operating procedure as appropriate, including slab, gang, end, shell, slot, form, slitting.

Work is performed to drawings or sketches, specifications and instructions as appropriate.

Source of information:

- Appropriate job specification
- oral information/instructions
- Written and diagrammatic
- process sheets
- job cards
- operation sheets
- drawings
- specifications
- schedules

Instruments:

- measuring tapes
- steel ruler
- vernier callipers
- feeler gauges
- slip gauges
- internal, external, depth and height instruments
- range of micrometer instruments

Safe working practices and

- Safety equipment
- protective clothing
- job instruction
- company/statutory regulations
- health and safety instruction

Work environment:

- workshop situations
- plant locations

Working hold devices including:

- jigs/fixtures
- vices
- chuck/collets/face plates
- throw blocks & drive plates
- centres (soft, dead, revolving)
- mounting direct to table,
- automatic or manual operation

Activities may include:

- Preparing to undertake machining operation
- Carrying out benchwork fitting operations
- Cut and shape material to finished size using hand tools
- Sharpen hand tools using off hand grinding machine
- Using common machine setting tools
- Milling Materials/Components On Horizontal and Vertical Milling Machines

EVIDENCE GUIDE

Competency is to be demonstrated safely and effectively when performing milling machining operations in accordance with the range listed within the range of variables statement

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organizational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to performing machining operations and during the machining process
- demonstrate safe and effective operational use of measuring instruments, tools, plant and equipment
- Demonstrate the correct procedures in using milling machinery.
- Demonstrate the ability to select, set and use jigs, fixtures, work holding devices on milling machines.
- demonstrate the ability to shape materials components on vertical/horizontal milling machines
- give particular attention to safety and elimination of hazards
- demonstrate safe handling of material
- interactively communicate with others to ensure safe operations
- demonstrate effective machining to produce designed cut/shape material

During assessment the individual will:

- demonstrate the ability to select cutting feeds and speeds appropriate to the job
- demonstrate the ability to perform milling operations in a manner to produce components to specification
- demonstrate the ability to use, accessories on a milling machine in accordance with standard operating procedures: - dividing head - rotary table
- demonstrate the ability to use the following cutters in conjunction with conventional and/or climb milling techniques to produce components to specification:
 - slab
 - gang
 - shell
 - slot form
 - slitting
- demonstrate the ability to check visually and dimensionally for conformance to specification in accordance with work site procedures
- demonstrate the ability to use appropriate measuring tools, techniques and equipment to check components for conformance to specification

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR0161A Plan and undertake a routine task
- MEMCOR0171A Use graduated measuring devices
- MEMCOR0081A Mark off/out (general engineering
- MEMCOR0191A Use hand tools
- MEMMPO0021A Perform general machining operations

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S guidelines and regulations
- materials (ferrous and non-ferrous)
- work holding devices, jigs, fixtures and milling machinery accessories
- milling cutters (slab, gang, shell, slot form, slitting)
- conventional milling machines
- milling machinery processes operations or activities
- hand tools, measuring instruments and equipment
- materials relative to cutting processes
- materials preparation
- manual handling
- related calculations
- engineering measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- interpret relative drawings and instructions
- use common engineering power tools and hand tools
- use standard engineering measuring instruments
- select/prepare material
- measure relative to machining processes
- perform calculations relative to machining process
- communicate effectively
- use accepted engineering techniques, practices, processes and workplace procedures.
- perform milling operations

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> • Carries out established processes • Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> • Manages process • Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> • Establishes principles and procedures • Evaluates and reshapes process • Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

ITICOR0011A: Carry out data entry and retrieval procedures

Competency Descriptor:

This unit deals with the skills and knowledge required to operate computer to enter, manipulate and retrieve data and to access information and communicate via the Internet.

Competency Field: Information Technology and Communications - Operations

ELEMENT OF COMPETENCY PERFORMANCE CRITERIA

1. Initiate computer system	1.1	Equipment and work environment are correctly checked for readiness to perform scheduled tasks.
	1.2	The hardware components of the computer and their functions are correctly identified.
	1.3	Equipment is powered up correctly.
	1.4	Access codes are correctly applied.
	1.5	Appropriate software is selected or loaded from the menu.
2. Enter data	2.1	Types of data for entry correctly identified and collected.
	2.2	Input devices selected and used are appropriate for the intended operations.
	2.3	Manipulative procedures of Input device conform to established practices.
	2.4	Keyboard/mouse is operated within the designated speed and accuracy requirements.
	2.5	Computer files are correctly located or new files are created, named and saved.
	2.6	Data is accurately entered in the appropriate files using specified procedure and format.
	2.7	Data entered is validated in accordance with specified procedures.
	2.8	Anomalous results are corrected or reported in accordance with specified procedures.
	2.9	Back-up made in accordance with operating procedures.

- 3. Retrieve data
 - 3.1 The identity and source of information is established.
 - 3.2 Authority to access data is obtained where required.
 - 3.3 Files and data are correctly located and accessed.
 - 3.4 Integrity and confidentiality of data are maintained.
 - 3.5 The relevant reports or information retrieved using approved procedure.
 - 3.6 Formats to retrieved report or information conform to that required.
 - 3.7 Copy of the data is printed where required.
- 4. Amend data
 - 4.1 Source of data/information for amendment is established.
 - 4.2 Data to be amended is correctly located within the file.
 - 4.3 The correct data/Information is entered, changed or deleted using appropriate input device and approved procedures.
 - 4.4 The Integrity of data is maintained.
- 5. Use document layout and data format facilities
 - 5.1 Requirements for document are verified where necessary.
 - 5.2 The given format and layout are appropriately applied.
 - 5.3 Facilities to achieve the desired format and layout are correctly identified, accessed and used.
 - 5.4 Data manipulating facilities are used correctly.
 - 5.5 Format reflects accuracy and completeness.
- 6. Monitor the operation of equipment
 - 6.1 The system is monitored to ensure correct operation of tasks.
 - 6.2 Routine system messages are promptly and correctly dealt with.
 - 6.3 Non-routine messages are promptly referred in accordance with operating requirements.

- | | | |
|---|-----|---|
| | 6.4 | Error conditions within level of authority are dealt with promptly, and uncorrected errors are promptly reported. |
| | 6.5 | Output devices and materials are monitored for quality. |
| 7. Access and transmit information via the Internet | 7.1 | Access to the Internet is gained in accordance with the provider's operating procedures. |
| | 7.2 | Evidence of the ability to negotiate web sites to locate and access specified information and other services is efficiently demonstrated. |
| | 7.3 | E-Mail is sent and retrieved competently. |
| 8. Close down computer system | 8.1 | The correct shut down sequence is followed. |
| | 8.2 | Problem with shutting down computer is reported promptly. |
| | 8.3 | All safety and protective procedures are observed. |
| | 8.4 | The system integrity and security are preserved. |
| 9. Maintain computer equipment | 9.1 | Cleaning materials and/or solutions used meet specified recommendation. |
| | 9.2 | The equipment is cleaned as directed. |
| | 9.3 | Wear and faults identified are promptly reported to the appropriate personnel. |

RANGE STATEMENT

This unit applies to activities associated with essential operations linked to using and maintaining basic computer equipment.

Equipment:

- install supplied computer
- install supplied peripherals

Work environment:

- equipment
- furniture
- cabling
- power supply

Input devices:

- keyboard
- mouse
- scanner
- microphone
- camera

Software systems to include for:

- word processing
- spread sheet
- internet access

Files save on:

- network
- magnetic media
- personal PC

Data:

- textual
- numerical
- graphical

File operations:

Naming, updating, archiving, traversing field and records in database, use of search, sort, print

Maintenance:

- cleaning: enclosures, screen, input devices, output devices
- checking cables, etc

EVIDENCE GUIDE

Competency is to be demonstrated by the ability to accurately carry out basic data entry and retrieval operations on a computer system in accordance with the performance criteria and the range listed within the range of variables statement .

(1) Critical Aspects and Evidence

It is essential that competence be observed in the following aspects:

- Initiate the use on the equipment.
- Use document layout and data format facilities.
- Locate and access data.
- Use file operations.
- Manipulate input devices.
- Key-in and format reports.
- Access to the internet.

(2) Pre-requisite Relationship of Units

The pre-requisite for this unit is:

- Nil

(3) Underpinning Knowledge and SkillsKnowledge

knowledge of:

- safety for working with and around computers
- computer hardware and software systems
- procedure for initiating and closing down computer
- the operation of the data entry management system
- methods of locating files
- organisation's standards applicable to accessing files
- files operations and their applications
- file operation in database setting
- creating, locating and saving files
- using input devices
- using data checking devices
- formatting functions of software
- layout function of software
- graphic productions and manipulation
- regard for accuracy and security of information
- functions on the internet

Skills

The ability to:

- identify computer hardware
- manipulate data input devices
- access data
- use file operations
- key-in and format reports and letters
- retrieve data
- amend data
- print data
- save data
- search and receive data from the internet
- send and receive E-Mail

(4) Resource Implications

Files saved on network, magnetic media, personal Computer

Input devices: Keyboard, mouse, other selection devices

(5) Method of Assessment

Competency shall be assessed while work is undertaken under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competencies in this unit may be determined concurrently. Assessment must be in accordance with the performance criteria .

(6) Context of Assessment

This unit may be assessed on or off the job. Assessment should include practical demonstration either in the workplace or through a simulation. A range of methods to assess underpinning knowledge should support this

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices .

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level -	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level -	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMCOR0101A: Prepare basic engineering drawing

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively prepare basic engineering drawing, and applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Identify drawing requirements	1.1	Requirements and purpose of drawing are determined from customer and/or work specification and associated documents.
		1.2	Identified and collected all data necessary to produce the drawing.
		1.3	Drawing requirements are confirmed with relevant personnel and timeframes for completion established.
2.	Prepare or make changes to engineering drawing	2.1	Drafting equipment selected are appropriate to the drawing method chosen.
		2.2	Drafting principles is applied to produce a drawing that is consistent with standard operating procedures within the enterprise.
		2.3	All work safely is undertaken to prescribed procedure
		2.4	Completed drawing is approved in accordance with standard operating procedures.
3.	Prepare engineering parts list	3.1	Components and parts are identified and organised by component type and/or in accordance with organisation/customer requirements.
4.	Issue drawing	4.1	Completed drawings and or parts lists are in accordance with standard operating procedures.
		4.2	Copied/issued approved drawings and or parts lists to relevant personnel in accordance with standard operating procedures.
		4.3	Approved drawings and or parts lists are stored and catalogued in accordance with standard operating procedures.

RANGE STATEMENT

This unit applies to any of the full range of engineering disciplines;

- mechanical
- electrical/electronic
- fabrication

Drawing records may include

- cataloguing
- issuing security classifications
- filing
- preparing
- distribution lists
- drawings

Copies may be issued as:

- hard copy
- photographic
- slide or transparency form
- presentation
- a single drawing and/or
- with other drawings
- support documentation as a package

Geometric construction to include:

- circles
- regular polygons with four, seven and eight sides
- pentagon inscribed within measured circle
- ellipse
- triangles with specified angles
- arcs thru three points; tangent to two circles

Multi-view (orthographic 2-D) drawings:

- full scale (1:1) orthographic 3-view drawing using third angle projection with top, front and right side view – show all hidden features and center lines

Consultations may include reference to appropriate personnel including

- technical supervisory
- manufacturers
- suppliers
- contractors
- customers

Specifications may be obtained from

- design information
- customer deals/concepts/expectations/requirements
- sketches
- preliminary layouts

Drawing instruments and supplies:

- drafting kit/instruments
- blue prints
- drawings/modules/photographs

Alphabet of line:

- object line
- hidden line
- centre line
- section line
- dimension
- extension line
- cutting line
- short break line
- phantom line

Pictorial (3-D) drawing to include:

- isometric corner with left and right side lines each 30 degrees up from horizontal and third line at a vertical, with all three lines joining in a common intersection
- full scale (1:1) basic isometric drawing

Dimension reading:

- dimensioning styles and methods: co-ordinate, linear/datum
- dimensioning 2-D drawing
- dimensioning complex shapes: spheres, cylinders, tapers, pyramids

EVIDENCE GUIDE

Competency is to be demonstrated by developing and effectively preparing basic engineering drawings in accordance with the performance criteria and the range listed within the range statement.

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the preparation of basic engineering drawings or other units requiring the exercise of the skills and knowledge covered by this unit.

It is essential that competence is observed in the following aspects:

- prepare and understand various types of drawings
- prepare alphabet of lines, scales, lettering, dimensions, symbols, abbreviations and key features
- prepare title panel and reference date of drawings
- prepare basic engineering drawings

(2) Pre-requisite Relationship of Units

- MEMCOR0091A Draw and interpret sketches and simple drawings

(3) Underpinning Knowledge and Skills

Knowledge

Knowledge of:

- types and use of drawing instruments and supplies
- identification of alphabet of lines, line type variation, order of usage and application on drawings
- types of scale and proportion and how they are used for measurement
- symbols, dimensions and terminology
- types of engineering drawings and their applications
- constructing plane geometry, loci and ellipse

Skills

The ability to:

- estimate measurements
- read and interpret working drawings
- prepare basic engineering drawing
- measure accurately
- communicate effectively

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required
- any relevant workplace procedures
- any relevant product and manufacturing specifications
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor
- identify colleagues who can be approached for the collection of competency evidence where appropriate
- present evidence of credit for any off-job training related to this unit

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

Competency should be assessed in a classroom environment in accordance with work practices and safety procedures

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyze and organize information	Level 1	
Communicate ideas and information	Level 1	
Plan and organize activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills

MEMMPO0042A: Perform tool and cutter grinding operations

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform tool and cutter-grinding operations as applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Observe safety precautions	1.1	Correct safety procedures are observed and protective clothing and safety glasses are worn.
2.	Determine job requirements	2.1	Drawings are interpreted to produce component to specification.
		2.2	Sequence of operations are determined and tools selected to produce component to specification.
		2.3	Cutting parameters are determined.
3.	Select appropriate tool and cutter grinding wheels and accessories	3.1	Tool and cutter grinding wheels are selected, based on knowledge of grinding wheel structure.
		3.2	Tool and cutter grinding wheels are balanced and dressed.
		3.3	Accessories are selected to facilitate production to specification.
4.	Perform tool and cutter grinding	4.1	Universal tool and cutter grinding machines are operated to sharpen and shape the full range of tools and cutters.
		4.2	Parallel internal and/or external grinding is carried out.
		4.3	Internal and/or external taper grinding is carried out to drawing specifications.
5.	Check components for conformance to specification	5.1	Components are checked for conformance to specification using appropriate techniques, tools and equipment.

RANGE STATEMENT

This unit covers a range of tool and cutter grinding machines and accessories including side and face cutters, end mill, form relieved milling cutters, flat, vee and circular form tools and hobs, slitting saws, drills and reamers

A range of precision measuring instruments are used.

Work is performed to established processes, practices and standards.

A range of precision measuring instruments and standard engineering materials are used.

Work is performed to drawings or sketches, specifications and instructions as appropriate

Work is carried out autonomously to predetermined standards of quality and safety.

Source of information:

- Appropriate job specification
- oral information/instructions
- Written and diagrammatic
- process sheets
- job cards
- operation sheets
- drawings
- specifications
- schedules

Safe working practices and

- Safety equipment
- protective clothing
- job instruction
- company/statutory regulations
- health and safety instruction

Work environment:

- workshop situations
- plant locations

EVIDENCE GUIDE

Competency is to be demonstrated safely and effectively when performing tool and cutter grinding operations in accordance with the range listed within the range of variables statement

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organizational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to performing tools and cutter grinding operations and during the machining process
- demonstrate safe and effective operational use of measuring instruments, tools, plant and equipment

Critical Aspect of Evidence (Cont'd)

- demonstrate the correct procedures in using cutter grinding operations
 - demonstrate the ability to select, set and use work holding devices on cutter grinders
 - give particular attention to safety and elimination of hazards
 - demonstrate safe handling of material
 - interactively communicate with others to ensure safe operations
- demonstrate the ability to effectively perform tool and cutter grinding operations

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR0161A Plan and undertake a routine task
- MEMCOR0171A Use graduated measuring devices
- MEMCOR0081A Mark off/out (general engineering
- MEMCOR0191A Use hand tools
- MEMMPO0021A Perform general machining operations

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S guidelines and regulations
- materials (ferrous and non-ferrous)
- work holding devices and toll and cutter grinding accessories
- conventional tool grinding machines
- tool grinding operations or activities
- hand tools, measuring instruments and equipment
- manual handling
- related calculations
- engineering measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- interpret relative drawings and instructions
- use common engineering power tools and hand tools
- use standard engineering measuring instruments
- select/prepare material
- measure relative to machining processes
- perform calculations relative to grinding operations
- communicate effectively
- use accepted engineering techniques, practices, processes and workplace procedures.
- perform tool and cutter grinding operations

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to orally, or by other methods of communication:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> • Carries out established processes • Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> • Manages process • Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> • Establishes principles and procedures • Evaluates and reshapes process • Establishes criteria for evaluation

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 1	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMMPO0072A: Perform machining operations using horizontal and/or vertical boring machine

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform machining operations using horizontal and/or vertical boring machine as applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Observe safety precautions	1.1	Correct safety procedures are observed and protective clothing and safety glasses worn.
2.	Determine job requirements	2.1	Drawings are interpreted to produce component to specification using International Standard Organisation or standard operating procedures.
		2.2	Sequence of operations are determined and tools are selected to produce component to specification using International Standard Organisation or standard operating procedures.
		2.3	Cutting parameters are determined.
3.	Perform boring operations	3.1	Horizontal and vertical boring operations are carried out.
4.	Check component for conformance to specification	4.1	Components checked for conformance to specification using appropriate techniques, tools and equipment.

RANGE STATEMENT

Work is performed to established processes, practices and standards of quality, safety and workshop procedures.

Work is performed to drawings or sketches, specifications and instructions as appropriate.

Work applies to a range of boring operations, using precision measuring instruments and standard engineering materials and cutting tools. These may include parallel line and taper boring, facing, turning drilling and reaming to drawing specifications

Work is carried out autonomously to predetermined standards of quality and safety.

Source of information:

- Appropriate job specification
- oral information/instructions
- Written and diagrammatic
- process sheets
- job cards
- operation sheets
- drawings
- specifications
- schedules

Instruments:

- measuring tapes
- steel ruler
- vernier callipers
- feeler gauges
- slip gauges
- internal, external, depth and height instruments
- range of micrometer instruments

Activities may include:

- preparing to undertake machining operation
- carrying out benchwork fitting operations
- cut and shape material to finished size using hand tools
- sharpen hand tools using off hand grinding machine
- using common machine setting tools
- boring materials/components on horizontal and vertical boring Machines

Safe working practices and

- Safety equipment
- protective clothing
- job instruction
- company/statutory regulations
- health and safety instruction

Work environment:

- workshop situations
- plant locations

Working hold devices Including:

- jigs/fixtures
- vices
- chuck/collets/face plates
- throw blocks & drive plates
- centres (soft, dead, revolving)
- mounting direct to table,
- automatic or manual operation

EVIDENCE GUIDE

Competency is to be demonstrated safely and effectively when performing milling machining operations in accordance with the range listed within the range of variables statement

(1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organizational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to performing machining operations and during the machining process

Critical Aspect of Evidence (Cont')

- demonstrate safe and effective operational use of measuring instruments, tools, plant and equipment
- demonstrate the correct procedures in using boring machinery.
- demonstrate the ability to select, set and use jigs, fixtures, work holding devices on boring machines.
- demonstrate the ability to shape materials components on vertical/horizontal boring machines
- give particular attention to safety and elimination of hazards
- demonstrate safe handling of material
- interactively communicate with others to ensure safe operations
- demonstrate effective machining to produce designed cut/shape material

During assessment the individual will:

- demonstrate the ability to select cutting feeds and speeds appropriate to the job
- demonstrate the ability to perform boring operations in a manner to produce components to specification
- demonstrate the ability to use, accessories on a boring machine in accordance with standard operating procedures: - dividing head - rotary table
- demonstrate the ability to use the following cutters in conjunction with conventional boring techniques to produce components to specification:
- demonstrate the ability to check visually and dimensionally for conformance to specification in accordance with work site procedures
- demonstrate the ability to use appropriate measuring tools, techniques and equipment to check components for conformance to specification

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR0161A Plan and undertake a routine task
- MEMCOR0171A Use graduated measuring devices
- MEMCOR0081A Mark off/out (general engineering
- MEMCOR0191A Use hand tools
- MEMMPO0021A Perform general machining operations

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S legislation and regulations
- materials (ferrous and non-ferrous)
- work holding devices, jigs, fixtures and milling machinery accessories
- boring bars
- conventional boring machines
- boring machinery processes operations or activities
- hand tools, measuring instruments and equipment
- materials relative to cutting processes
- materials preparation
- manual handling
- related calculations
- engineering measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- interpret relative drawings and instructions
- use common engineering power tools and hand tools
- use standard engineering measuring instruments
- select/prepare material
- measure relative to machining processes
- perform calculations relative to machining process
- communicate effectively
- use accepted engineering techniques, practices, processes and workplace procedures.
- perform boring operations

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 1	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**MEMFAB0052A: Weld using gas metal arc welding process GMAW –
(Metal inert gas –MIG)**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform welding using gas manual arc welding processes and applies to individuals working in the metal engineering and maintenance industry.

Competency Field:

Metal, Engineering and Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Prepare materials for welding	1.1	Weld requirements are identified from specifications and/or drawings.
		1.2	Material is correctly prepared using appropriate tools and techniques.
		1.3	Materials are assembled/aligned to specification where required.
2.	Select welding machine settings and electrodes	2.1	Welding machine settings and consumables are selected against job requirements, welding procedures, specifications and/or technical drawings.
3.	Assemble and set up welding equipment	2.2	Welding equipment are assembled and set up safely and correctly in accordance with standard operating procedures.
		2.3	Test runs are undertaken and verified in accordance with specifications.
4.	Identify distortion prevention measures	4.1	Distortion prevention measures are identified.
		4.2	Appropriate action taken to minimise and rectify distortion.
5.	Weld joints processed to recommended standards	5.1	Welds are deposited correctly in flat, horizontal and vertical position.
		5.2	Distortion is minimised.
		5.3	Joints are cleaned to specifications using correct and appropriate tools and techniques.

6.	Inspect welds	6.1	Weld joints are visually inspected against specifications.
		6.2	Weld defects are identified.
7.	Correct faults	7.1	Defects are removed with minimum loss of sound metal using correct and appropriate tools and techniques.
8.	Maintain weld records	8.1	Weld records are maintained in accordance with specifications and standard operating procedures.
9.	Clean-up	9.1	Area around work activity cleaned.
		9.2	Waste and unwanted materials are disposed of safely.
		9.3	Tools and equipment are cleaned, maintained and stored.

RANGE STATEMENT

The person would work autonomously or within a team environment using predetermined standards of quality, safety, work and welding procedures and the skills applied to a range of fabrication activities. Gas metal arc welding (GMAW) would be carried out using a range of material for heavy or light fabrication.

Preparation of materials would include amperage setting, earthing, secondary circuits, electrode gouging with selection conditioning etc.

Remedial action using thermal processes may include oxyacetylene and air arc equipment. Grinding devices may also be used.

Source of information:

- Working drawings/sketches
- oral/written work instruction
- manufacturer's specifications
- safety regulations for MIG welding

Location/condition:

- workshops
- plants
- in the field
- confined spaces
- elevated positions
- damp and wet situations

Welding machines:

- MIG welding plants - fixed and portable
- engine driven

Machine attachment:

- welding cables
- welding clamps
- torch and nozzle
- electrode tip cleaner

Tools and equipment:

- appropriate type and size wrenches
- chipping hammers
- wire brushes

Joint preparation:

- Lap joints
- vee joints
- butt joints
- tee joint

Work activities:

- Welding
- Chipping
- Cleaning
- examining

Materials:

- low carbon steel (mild steel) up to 12mm
- high carbon steel up to 12mm
- aluminium up to 12mm
- stainless steel up to 12mm
- steel and galvanised pipes up to 12mm
- cast iron up to 25mm
- flat, angled, hollow, round, square, solid profile

Welding position:

- flat
- vertical up and down
- horizontal

Type of weld:

- Fillet weld
- lap weld
- butt weld
- vee weld-single and multi-run

Conditions for satisfactory weld:

- Pre-heating
- arc cleanly initiated
- arc travel length
- arc dynamically/electrically stable
- electrode angle adjusted

Specifications:

- welding procedure
- root
- side wall/inter-run penetrations
- no excessive undercut
- tack weld included
- even weld profile
- sufficient reinforcement
- no craters

EVIDENCE GUIDE

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with the gas metal arc welding process or other units requiring the exercise of the skills and knowledge covered by this unit.

During assessment the individual will:

- demonstrate safe working practices at all times
- demonstrate the ability to perform gas metal arc welding in the flat, horizontal and vertical position and to specifications.
- demonstrate correct procedures in setting up and shutting down gas metal arc welding equipment
- communicate information about tasks being undertaken to ensure a safe and efficient working environment
- take responsibility for the quality of their own work
- perform all tasks in accordance with standard operating procedures
- perform all tasks to specification
- use accepted engineering techniques, practices, processes and workplace procedures

(2) Pre-requisite Relationship of Units

- MEMFAB0111A Weld using manual metal arc welding process
- MEMCOR0121A Classify engineering materials

Where welding is carried out in the overhead position, then Unit MEMFAB0023A (Perform advanced welding using gas metal arc welding process (GMAW)) should also be selected.

(3) Underpinning Knowledge and Skills

Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S legislation and regulations
- metal classification
- welding techniques
- welding processes
- welding defects/faults
- distortion prevention measures
- gas metal arc welding equipment identification, transportation and storage (MIG)
- hand tools and equipment
- materials /consumables relative to perform gas metal arc welding
- manual handling and lifting
- measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- communicate effectively
- interpret related drawings and instructions
- use power tools and hand tools
- identify/select material
- identify/select welding processes
- handle material, tools and equipment
- measure relative to welding processes
- identify/select materials relative to gas metal arc welding process
- perform gas metal arc welding process

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required.
- any relevant workplace procedures.
- any relevant product and manufacturing specifications.
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to orally, or by other methods of communication:

- answer questions put by the assessor.
- identify colleagues who can be approached for the collection of competency evidence where appropriate.
- present evidence of credit for any off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities.

(6) Context of Assessment

This unit may be assessed on the job, off the job or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> • Carries out established processes • Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> • Manages process • Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> • Establishes principles and procedures • Evaluates and reshapes process • Establishes criteria for evaluation

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 2	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 2	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

BSBSBM0012A: Craft personal entrepreneurial strategy

Competency Descriptor:

This unit deals with the skills and knowledge required to craft an entrepreneurial strategy that fits with the attitudes, behaviours, management competencies and experience necessary for entrepreneurs to meet the requirements and demands of a specific opportunity.

Competency Field: Small Business Operations

ELEMENT OF COMPETENCY PERFORMANCE CRITERIA

1. Demonstrate knowledge of the nature of entrepreneurship	1.1	Concepts associated with entrepreneurship are clearly defined.
	1.2	Factors which influence entrepreneurship in and outside of Jamaica are correctly identified and explained.
	1.3	The importance of entrepreneurship to economic development and employment is explained clearly.
	1.4	The findings of research conducted on entrepreneurial ventures and successes in the Caribbean region are clearly presented in an appropriate format.
	1.5	Differences between wage employment and entrepreneurial ventures are correctly stated.
2. Identify and assess entrepreneurial characteristics	2.1	Relevant research is carried out and required entrepreneurial characteristics identified.
	2.2	Entrepreneurial characteristics identified are assessed and ranked.
	2.3	An understanding of the process and discipline that enable an individual to evaluate and shape choices and to initiate effective action is correctly demonstrated.
	2.4	Factors that will help an entrepreneur to manage the risk and uncertainties of the future, while maintaining a future orientated frame of mind, are identified.

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- | | | | |
|----|-----------------------------------|-----|---|
| 3. | Develop self-assessment profile | 3.1 | Self-assessment tools/methods to identify personal entrepreneurial potential are identified and properly used. |
| | | 3.2 | The ability to apply creativity, problem-solving techniques and principles to solve business related problems are demonstrated. |
| | | 3.3 | Feedback from others for the purpose of becoming aware of blind spots and for reinforcing or changing existing perceptions of strengths/ weaknesses is appropriately obtained. |
| 4. | Craft an entrepreneurial strategy | 4.1 | A profile of the past that includes accomplishments and preferences in terms of life and work styles, coupled with a look into the future and an identification of what one would like to do is developed. |
| | | 4.2 | Commitment, determination and perseverance; orientation towards goals; taking initiative and accepting personal responsibility; recognizing management competencies and identifying areas for development are determined. |
| | | 4.3 | Written guidelines to obtain feedback that is solicited, honest, straightforward, and helpful but not all positive or negative are developed to facilitate reviews. |
| | | 4.4 | Framework and process for setting goals which demand time, self-discipline, commitment, dedication and practice are developed. |
| | | 4.5 | Goals established are specific and concrete, measurable, relate to time, realistic and attainable. |
| | | 4.6 | Priorities, including identifying conflicts and trade-offs and how these may be resolved are established. |
| | | 4.7 | Potential problems, obstacles and risks in meeting goals are identified. |
| | | 4.8 | Specified action steps that are to be performed in order to accomplish goals are identified. |
| | | 4.9 | The method by which results will be measured is indicated. |

- 4.10 Milestones for reviewing progress and tying these to specific dates on a calendar are established.
- 4.11 Sources of help to obtain resources are identified.
- 4.12 Evidence of the ability to review process and periodically revise goals is demonstrated.

RANGE STATEMENT

At this stage of the entrepreneurial process the entrepreneur must be able to conduct a self-assessment profile, examine the frame work for self assessment, develop a personal entrepreneurial strategy, identify data to be collected in the self-assessment process and learn about receiving feedback and setting goals.

Concepts associated to include:

- risk
- entrepreneurship
- macro-screening
- micro-screening
- competition
- wage employment

Influencing factors to include:

- market conditions
- markets – demand/supply
- global trends
- level of economic activities
- funding
- economic stability
- social stability
- resources availability

The entrepreneur must be able to:

- understand the extreme complexity in predicting or aligning him/herself to specific careers in an environment of constant change
- determine the kind of entrepreneur he or she wants to become based on attitudes, behaviours, competencies, experience and how these fit with the requirements and demands for a specific opportunity
- evaluate thoroughly his or her attraction to entrepreneurship
- effectively develop personal plan
- utilize available information that will enhance his or her ability to achieve success

The entrepreneur may encounter setbacks if the planning process is not effectively pursued.

Pitfalls may include:

- proceeding without effective planning which may result in commitment to uncertainty
- commitment to a premature path with the desirability of flexibility can lead to disaster
- personal plans fail for the same reasons as business plans including frustration if the plan appears not to be working immediately and the challenges of changing behaviour from an activity-oriented routine to one that is goal oriented
- developing plans that fail to anticipate obstacles, and those that lack progress milestones and reviews

EVIDENCE GUIDE

Competency is to be demonstrated when the entrepreneur is able to undertake a personal entrepreneurial assessment exercise to determine if he or she possesses the necessary credentials to be a successful entrepreneur. This stage of the entrepreneurial process is critical since experience has shown that the founder is one of the deciding forces if the venture is to succeed and prosper.

(1) Critical Aspects of Evidence

The entrepreneur will be assessed by his/her action in developing an orchestrated plan in order to effectively pursue the business concept.

(2) Pre-requisite Relationship of Units

- Nil

(3) Underpinning Knowledge and SkillsKnowledge

Knowledge of:

- personal entrepreneurial profile systems
- effective management systems: marketing, operations/productions, finance, administration, law
- how to measure feedback
- the method of developing a personal plan and a business plan
- understanding the difference between entrepreneurial culture and management culture

Skills

The ability to:

- determine barriers to entrepreneurship
- minimize exposure to risk
- exploit any available resource pool
- tailor reward systems to meet a particular situation
- effectively plan and execute activities
- use computer technology to undertake assessments

(4) Resource Implications

The following resources should be made available:

Personal computer with access to the internet and appropriate software that will enable one to conduct the necessary analysis using the internet

(5) Method of Assessment

A useful method of assessment is to determine if the venture can stand up to the test of critical evaluation.

(6) Context of Assessment

This stage of the entrepreneurial process is assessed when comparisons are made between actual outcomes and plans/projections.

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1	Level 2	Level 3
<ul style="list-style-type: none"> Carries out established processes Makes judgement of quality using given criteria 	<ul style="list-style-type: none"> Manages process Selects the criteria for the evaluation process 	<ul style="list-style-type: none"> Establishes principles and procedures Evaluates and reshapes process Establishes criteria for evaluation

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

MEMFAB0072A: Perform advanced welding using oxyacetylene welding process (OAW)

Competency Descriptor:

This unit deals with skills and knowledge required to perform advanced welding using oxyacetylene welding process (OAW) in the metal engineering and maintenance trades, and applies to individuals in the industry.

Competency Field:

Metal, Engineering Maintenance

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Select welding equipment and consumables	1.1	Correct welding equipment and consumables are selected from weld procedure specifications.
2.	Assemble welding equipment	1.2	Welding equipment, including cylinders, regulators, hoses, torches and tips is assembled and set up safely in accordance with standard operating procedures.
3.	Weld joints to standards or equivalent	3.1	Materials are welded to Standards or equivalent specifications in the overhead position.
		3.2	Instructions, symbols, specifications are interpreted correctly including bead size, bead placement, reinforcement etc. and in accordance with weld procedure.
4.	Inspect welds	4.1	Weld joints are visually inspected against specifications.
		4.2	Weld defects are identified.
5.	Correct faults	5.1	Defects are removed with minimum loss of sound metal using application correct and appropriate techniques.
6.	Maintain weld records	6.1	Weld records are maintained in accordance with specifications and standard operating procedures.
7.	Clean-up	7.1	Area around work activity is cleaned.
		7.2	Waste and unwanted materials are disposed of safely.
		7.3	Tools and equipment are cleaned, maintained and stored

RANGE STATEMENT

Advanced oxyacetylene welding (OAW) carried out using a range of materials for general fabrication. The person would work autonomously or in a team environment using predetermined standards of quality, safety and welding procedures.

Weld would be applied to meet appropriate industrial standards, or equivalent outcomes.

Preparation of materials may include preheating, setting up of jigs, fixtures, clamps etc.

Appropriate assembly of heating equipment may include:

- cylinders
- connections
- hoses
- tips
- nozzles

Materials:

- low carbon steel (mild steel) up to 10 gauge
- low carbon steel plate up to 5mm
- steel and galvanised pipes up to 50mm

Types of welding:

- fillet weld
- lap weld
- butt weld,
- single and multi-run

Work activities:

- measuring,
- marking,
- grinding
- lifting,
- welding

Specification:

- welding procedure
- weld profile regular in width
- even/regular ripple formation
- uniform in appearance

Heating medium and appropriate consumables can include:

- oxyacetylene
- fuel gas
- fluxes (resin or powder)
- all types of silver solder and brazing rods

Location/condition:

- workshop
- plant
- fieldwork at ground level
- elevated positions
- dry
- humid and wet conditions
- construction environment
- agricultural environment
- food processing environment

- cutting
- aligning,
- shaping,
- filing,
- general machining

- free from excessive undulations
- smooth stop/starts, tack incorporated,
- adequate penetration
- no excess undercut
- no craters

Welding position:

- flat,
- vertical
- horizontal
- overhead

EVIDENCE GUIDE

(1) Critical Aspects of Evidence

This unit could be assessed in conjunction with any other units addressing the safety, quality, communication, materials handling, recording and reporting associated with oxyacetylene welding or other units requiring the exercise of the skills and knowledge covered by this unit.

During assessment the individual will:

- demonstrate safe working practices at all times;
- demonstrate the ability to identify/select materials relative to the oxyacetylene welding process
- communicate information about oxyacetylene welding processes, being undertaken to ensure a safe and efficient working environment;
- take responsibility for the quality of their own work;
- plan tasks in all situations and review task requirements as appropriate;
- perform all related tasks in accordance with standard operating procedures;
- perform advanced welding using oxyacetylene fuel efficiently and to specification;
- use accepted engineering techniques, practices, processes and workplace procedures.

(2) Pre-requisite Relationship of Units

- MEMCOR0141A Follow principles of occupational health and safety (OH&S) in work environment
- MEMCOR0161A Plan and undertake a routine task
- MEMCOR0121A Classify engineering materials
- MEMFAB0121A Weld using oxyacetylene welding process (fuel gas welding)

(3) Underpinning knowledge and Skills

Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S legislation and regulations
- metal properties and classification
- heating medium/techniques
- welding techniques
- welding processes
- oxy-fuel equipment identification, transportation and storage
- hand tools and equipment
- materials /consumables relative to oxyacetylene welding procedures
- materials preparation
- manual handling and lifting
- measurement
- drawings, sketches and instructions

Skills

The ability to:

- work safely to instructions
- communicate effectively
- interpret related drawings and instructions
- use oxyacetylene welding equipment
- identify/select material
- identify/select welding processes
- handle material, tools and equipment
- measure relative to welding soldering processes
- identify/select materials relative to the welding process
- prepare materials relative to the welding process
- performed advanced welding using oxyacetylene process efficiently

(4) Resource Implications

The following resources should be made available:

- all tools, equipment, materials and documentation required
- any relevant workplace procedures
- any relevant product and manufacturing specifications
- any relevant codes, standards, manuals and reference materials

(5) Method of Assessment

The candidate will be required to:

- answer questions put by the assessor
- identify colleagues who can be approached for the collection of competency evidence where appropriate
- present evidence of credit for any off-job training related to this unit

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria, including required knowledge.

Tasks involved will be completed within reasonable timeframes relating to typical workplace activities

(6) Context of Assessment

This unit may be assessed on the job, off the job, or a combination of both. The competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate

CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
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Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 2	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 2	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.